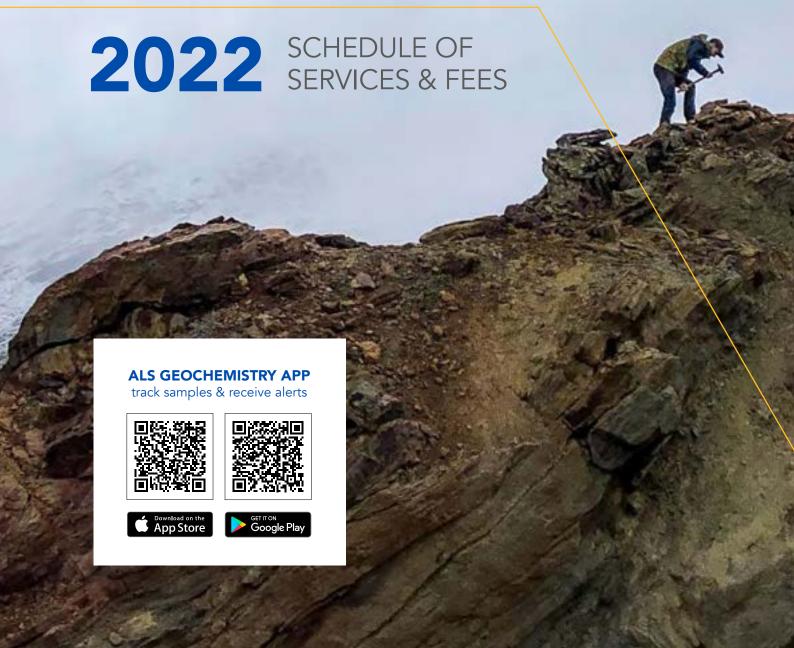




# Geochemistry



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# Purpose



ALS Geochemistry is the world's most trusted testing service dedicated to high-value geologic data support for the exploration and mining community.

ALS is committed to supplying verifiable, traceable, and defendable data using reliable testing methods and effective data-workflow solutions for our clients.





# Mine Site Laboratory Services

No matter
how remote,
interconnectivity with
ALS's global LIMS network
provides unparalleled
quality and oversight.

Partnering with ALS on a mine site laboratory project provides peace of mind that design, commissioning and daily laboratory operations will be completed to the high standards characteristic of ALS.

### Supply of mine site labs:

- Containerised preparation facilities
- Customised analytical laboratories and methods

### Core services in-lab or on-site:

- Core sawing & sampling
- Core photography
- > Hyperspectral mapping & interpretation
- CoreViewer™

### Key deliverables:

- Global interconnectivity to the ALS LIMS allowing for offsite quality management and oversight.
- Webtrieve<sup>™</sup> access for real-time tracking and monitoring.
- Client specific Application Program Interfaces (API) to automate routine data transfer tasks.
- Process Control Alerts™ to monitor routinely collected and analysed samples.
- Overlimit Alert™ for notifications when results trigger a user defined overlimit assay.

# Superior Detection Limits



Methods	Analyte	Detection limits (ppm)	
	As	0.02	
	Bi	0.002	
	Cu	0.02	
4-acid	Pb	0.01	
	Se	0.006	
	Те	0.005	
	Zn	0.2	
	As	0.01	
	Bi	0.0005	
	Cu	0.01	
Aqua Regia	Pb	0.005	
	Se	0.003	
	Те	0.003	
	Zn	0.1	

a selection of pathfinders reported by ME-MS61L<sup>TM</sup> and ME-MS41L<sup>TM</sup> is shown. For full suite of analytes see pages 19 & 20.

### Super Trace Four Acid

ME-MS61L<sup>TM</sup>

### Super Trace Aqua Regia

ME-MS41LTM/ME-MS41WTM

Aqua Regia available in both standard and weak acid strength.

Take advantage of our unrivaled detection limits to clearly define anomalous trends.

ALS's industry leading super trace methods provide detection limits below crustal abundance for Re, Te and Se and below regional background for key pathfinders.

Method	Analyte	Detection Level (ppm)
	Li	2
	B*	8
Sodium	Со	0.5
Peroxide	Cs	0.1
Fusion	Dy	0.03
	Но	0.01
	Mg	0.01%

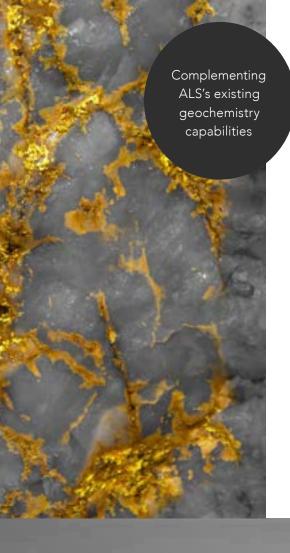
 $<sup>^*</sup>$ a selection of analytes reported by ME-MS89L $^{ exttt{TM}}$  , for full suite of analytes see page 37. Boron can only be reported as an add-on to ME-MS89L™

### Trace level Lithium and Rare Earth Exploration

ME-MS89LTM

ALS's innovations in ICP-MS technology coupled with a sodium peroxide fusion provide a package suitable for lithium and accessory commodity exploration for the green energy sector.

Boron can be added where the digestion and analysis is carried out in glass-free labware to avoid boron leaching.



# PhotonAssay for Gold

Most suitable for coarse gold mineralisation where analysis of a large sample aliquot is advantageous.

### How does it work?

- > Typically, samples are crushed and ~500 grams of material are used for analysis. Analysis is non-destructive, not requiring sample decomposition.
- > Samples are bombarded with high-energy X-Rays which excite atomic nuclei that produce gamma rays at signature energies, allowing for gold detection.

Please contact your local Client Services group for information on whether PhotonAssay is suitable for your project.

# Digital Solutions

### Webtrieve™

Access and monitor your results in real time through our online platform.

### ALS QCPro™

Monitor your QAQC program from within Webtrieve™ while preserving anonymity from the lab.

### CoreViewer™

Archive photos and utilise our core logging support tool and data integration platform.

### **Quick Visualizer**

Create graphs of your results quickly and easily within Webtrieve™.

### Webtrieve™ API

Bridge Webtrieve™ and your data repository with a customised API for routine data transfer.



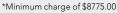
### **CUTTING EDGE**

# Hyperspectral Imaging & Processing



TerraCore is the only company in the industry with commercially available LWIR spectral imaging as well as the standard VNIR & SWIR spectral range to deliver the full spectrum required for rock characterisation. Results are delivered via CoreViewer™ and IntelliCore®.

DESCRIPTION	CODE	PRICE
Core cleaning, core box preparation, and labour may be provided by ALS or TerraCore.	Various	By Quotation
VALID CIVID or CIVID hyperpactual imaging of core	COREIM-10	€6.25 / foot
VNIR-SWIR or SWIR hyperspectral imaging of core boxes and chip trays using TerraCore Core Imaging Systems. Pricing applies to in-lab services.	COREIM-11	€20.30 / metre
	COREIM-12	€5.60 / chip sample
LWIR and VNIR-SWIR hyperspectral imaging of core boxes and chip trays using TerraCore Core Imaging Systems. Pricing applies to in-lab services.	COREIM-10L	€8.30 / foot
	COREIM-11L	€27.40 / metre
	COREIM-12L	€7.95 / chip sample



 $<sup>^{\</sup>star}$ Chip trays must be black plastic. ALS can transfer samples to black trays for a fee.

Services include high resolution true colour RGB core photographs, mineral assemblage maps and spectral parameters as image displays, numerical mineralogical parameters and products averaged over 10cm intervals across the length of the core.





aiSIRIS™ by AusSpec brings a generational leap forward in AI interpretation of TerraSpec® spectral data. Systematic collection of spectral data on dry, coarse crushed rock and drill core can be easily integrated with existing workflows, with routine interpretation enabling delivery of large volumes at fast turnaround times.

CODE	DESCRIPTION	DELIVERABLES	PRICE PER SAMPLE
HYP-PKG	An economical package combining TerraSpec® 4 HR scanning and aiSIRIS <sup>TM</sup> expert spectral interpretation.  The value of hyperspectral mineralogy in exploration and geometallurgy increases substantially with larger sample volumes. Discounts are	Raw spectral files in ASD or ASCII format, and spreadsheet with mineral assemblages and spectral parameters related to the project geology.	300 samples minimum* €6.45
INTERP-11	available for large submittals covering entire drilling campaigns.  Rapid and accurate interpretation of hyperspectral scans by the aiSIRIS™ expert software.	Spreadsheet with mineral assemblages and spectral parameters related to the project geology.	300 samples minimum* €3.90
TRSPEC-20	Spectral scan using the TerraSpec® 4 HR spectrometer. Crushed reject or RC chips are recommended as the optimal sample type. *For pulverised samples request TRSPEC-21	Raw spectral files in ASD or ASCII format.	€4.50

<sup>\*</sup>Discounts may apply for higher volumes of samples.

The original ASD files as well as the aiSIRIS™ output are reported on every sample for one-to-one comparison.



Contact client services to arrange for access to the aiSIRIS™ App.

More information about aiSIRIS™, TerraSpec® and TerraCore can be obtained from any ALS client services group.

# Sample Preparation

Sample preparation is designed to produce a representative, homogenous sub-sample from the original raw sample. Many variations on the methods and packages in the following pages are available, and sample preparation schemes can be customised to suit any particular project requirement. We have a wide range of expertise available within ALS to help you with any questions you might have.

Samples may be submitted to any of the locations listed on the back pages of this schedule. We can also offer advice on shipping to any of our laboratories by ground, air cargo and air express.

Sample submission forms are available online from alsglobal.com and on request.

### **Core Services**

Our Core Services encompass core handling and warehouse management, core sawing and sampling, and core photography, all within secure and comfortable logging facilities. They may be bundled in any combination at ALS facilities or on-site at your project as needed. These prices reflect inlab services; for custom on-site quotes, please contact minesitelab@alsglobal.com.

Our highly-trained core sawing technicians use state of the art computerised saws for precision cutting of most rock types. Friable core may be sawn manually to preserve material in the interval.

CODE	DESCRIPTION OF SERVICE	PRICE / UNIT
LOG-COREBX	Log in core box for processing.	€2.10 /box
SAW-01	Automated high speed core sawing.	€13.15 /m
SAW-01FT	Cut sheet/details provided by client.	€4.50 /ft
SAWM-01	Manual sawing for friable core.	€18.50 /m
SAWM-01FT	Cut sheet/details provided by client.	€5.70 /ft
SAM-COR01	Sampling core based on client instructions. Includes bagging sample for further preparation.	€4.50 /sample
SAM-COR01F	Surcharge for friable core. Sampling core based on client instructions. Includes bagging sample for further preparation.	€6.10 /sample
LOG-COR10	Daily rental of secure core logging facilities with full spectrum lights and other amenities.	€63.00 /day
PHO-WET PHO-DRY	High resolution core photography. Delivery via secure file transfer or ALS CoreViewer™ (see below). Core may be photographed wet or dry based on client preference and requirements.	€4.90 /box
STO-COR10	Long-term storage of core boxes in ALS warehouses.	€1.25 /box/month

# CoreViewer

your secure Webtrieve™ login. For those companies using

CODE PRC-PHOCLW & PRC-PHOCLD | PRICE €6.10/box



### Sample Submission

Confidence and security in the chain of custody for your samples as they pass through our system are paramount. Your samples are given a barcode and logged into our proprietary global laboratory information management system on receipt. We encourage clients to barcode samples prior to sending them to our laboratories. Our system will accommodate all major barcode formats.

## Sample pick-up services

May be arranged from any of our locations. Please contact your nearest ALS office and mention **code PKP-21**.

CODE	DESCRIPTION	APPLICATION	PRICE PER SAMPLE
BAT-01	Workorder/administration fee applied per processing batch.	Single charge for each batch of samples processed.	€42.95 /processed batch
LOG-21	Samples received with barcode labels attached to sample bag. Multi-part barcoded sample tags may be purchased from your local lab.	Weigh raw sample and log into global tracking system.	€0.85
LOG-22	Samples received without barcode labels attached.		€1.50
LOG-23	Pulps received with barcode labels attached to sample bag.	Weigh pulp and log into global tracking system. At least one out of every 50 samples is selected at random for routine QC tests (LOG-QC). The default specification is 85% passing 75 microns.	€0.85
LOG-24	Pulps received without barcode labels attached.		€1.50
LEV-01	Levy for disposal of all types of laboratory waste.	Required for relevant samples in certain jurisdictions.	€0.80
QAR-01	Quarantine charge. AQIS-approved heat treatment and storage.	Required for relevant samples imported into Australia. Additional charges apply for samples over 500g.	€0.90



### Sample Storage

Materials submitted for analysis are retained free of charge at our laboratories for a limited time, starting from the day we issue the final Certificate of Analysis. Reasonable monthly charges will apply to samples archived for longer periods in our facilities. ALS sample storage facilities provide a secure and organised environment protected from the elements, and all archive locations are included in the laboratory tracking system.

CODE	DESCRIPTION	APPLICATION	PRICE PER SAMPLE
STO-REJ STO-BLK	Monthly archive of coarse rejects. Monthly archive of pulps >250g.	Longer term archiving of coarse rejects and large pulps.	€0.70 > 45 days
STO-PUL	Monthly archive of pulps <250g.	Longer term storage of master pulps.	€0.40 > 90 days
STO-SCR	Monthly archive of screening reject fractions.	Longer term storage of screening reject fractions.	€0.40 > 45 days
RET-21	Handling and retrieval of archived samples.	Stored samples.	By Quotation
DIS-21	Disposal of pulps and coarse fractions.	Pulps and coarse fractions.	By Quotation
RTN-21	Return of samples to client.	Returned samples.	By Quotation



# Specific Gravity & Bulk Density

Specific gravity and bulk density of ores are important parameters that are often under-characterised in the determination of grade and tonnage of deposits.

CODE	DESCRIPTION	RANGE	PRICE PER SAMPLE
OA-GRA08*	Specific Gravity on solid objects.	Reported as a ratio.	€13.25
OA-GRA08b	Specific Gravity on pulps using pycnometer.	Reported as a ratio.	€13.25
OA-GRA09*	Bulk Density by water displacement.	0.01 - 20g/cm <sup>3</sup>	€13.25
OA-GRA09A*	Bulk Density after wax coating (wax removal not included).	0.01 – 20g/cm³	€21.00

<sup>\*</sup>For friable or broken core surcharges may apply.

### Drill Core, Rocks and Chips Preparation **Packages**

All packages include sample login to the laboratory tracking system and weighing. Excessively wet samples may require additional drying for a surcharge. It is very helpful to advise us of mineralised samples that may require special equipment cleaning cycles.

CODE	DESCRIPTION	APPLICATION	PRICE PER SAMPLE
CRU-21^	Coarse crushing of rock chip and drill samples.	Used as a preliminary step before fine crushing of larger sample sizes. No QC is performed for this method. If QC if required request CRU-21q for >70% passing 6mm.	€2.90 + €1.30 /kg
PREP-31*^	Crush to 70% less than 2mm, riffle split off 250g, pulverise split to better than 85% passing 75 microns.	Drill core, rock and chip samples.	€8.25 + €0.90 /kg
PREP-31Y*^	Crusher/rotary splitter combo - Crush to 70% less than 2mm, rotary split off 250g, pulverise split to better than 85% passing 75 microns.		€8.25 + €0.90 /kg
PREP-31B*^	Crush to 70% less than 2mm, riffle split off 1kg, pulverise split to better than 85% passing 75 microns.		€9.95 + €0.90 /kg
PREP-31BY*^	Crusher/rotary splitter combo - Crush to 70% less than 2mm, rotary split off 1kg, pulverise split to better than 85% passing 75 microns.		€9.95 + €0.90 /kg
PREP-31D*^	Crush to 90% less than 2mm, riffle split off 1kg, pulverise split to better than 85% passing 75 microns.	Drill core and rocks containing high- grade or coarse gold and/or silver.	€13.75 + €1.90 /kg
PREP-22*^	Coarse crush sample, pulverise entire sample to better than 85% passing 75 microns.	Drill core, rock and chip samples up to 3kg.	€12.90 + €3.30 /kg
PREP-32*^	Crush to >70% less than 2mm, riffle split, pulverise 1.5kg to 85% passing 75 microns.	Drill core, rock and chip samples.	€12.30 + €0.90 /kg

<sup>\*</sup> Packages with common split size and particle fineness are listed. Please contact your local client services for alternatives.

<sup>^</sup>Surcharges are applicable to whole core.

### Individual Sample Preparation Procedures

The following procedures can be used either separately or combined in a package in order to meet specific needs regarding sample size and composition. Most of these procedures are charged at a rate that is based on sample weight.

Multiple screen sizes and screening methods are available. Please contact your local client services group for options.

### Drying

CODE	DESCRIPTION	APPLICATION	PRICE PER SAMPLE
DRY-21	Drying of excessively wet samples in drying ovens.	Default drying procedure for most rock chip and drill samples.	€3.30 + €0.85 /kg
DRY-22	Drying of excessively wet samples in drying ovens that are controlled to a maximum temperature of 60°C.	Most soil and sediment samples that are analysed for volatile elements.	€3.40 + €0.90 /kg
DRY-23	Air-drying of samples.	Selective Leach procedures and others.	€3.40 + €0.90 /kg

### Crushing

CODE	DESCRIPTION	APPLICATION	PRICE PER SAMPLE
CRU-21*	Coarse crushing of rock chip and drill samples.	Used as a preliminary step before fine crushing of larger sample sizes. No QC is performed for this method. If QC if required request CRU-21q for >70% passing 6mm	€2.90 + €1.30 /kg
CRU-31*	Fine crushing of rock chip and drill samples to 70% passing 2mm.	Standard preparation procedure for samples where a representative split will be pulverised.	€3.20 + €0.85 /kg
CRU-36*	Fine crushing of rock chip and drill samples to 85% passing 2mm.	Option for when a finer crush is desired.	€3.35 + €1.20 /kg
CRU-32*	Fine crushing of rock chip and drill samples to 90% passing 2mm.	Option for when a finer crush is desired.	€4.05 + €1.40 /kg

<sup>\*</sup>Note: Methods with common fineness requirements listed. Additional options available.

\*Note 2: Surcharges are applicable for whole core.

### Splitting

CODE	DESCRIPTION	APPLICATION	PRICE PER SAMPLE
SPL-21*	Split sample using a riffle splitter.	Standard splitting procedure.	€2.15 + €0.80 /kg
SPL-22*	Split sample using a rotary splitter.		€3.50 + €0.85/kg
SPL-22Y	Split sample using a Boyd crusher/rotary splitter combination.	Rotary splitting procedure.	€3.15 + €0.80 /kg
SPL-34	Split a received pulp sample for various analysis.	Pulp splitting procedure.	€0.80

<sup>\*</sup>Note: For sample splitting and return or archive without analysis add suffix X to the codes above. Additional costs are incurred.

### Pulverising

CODE	DESCRIPTION	APPLICATION	PRICE PER SAMPLE
PUL-31*	Pulverise a split or total sample up to 250g to 85% passing 75 microns.	Default procedure for samples that are finely crushed and split to 250g or less.	€4.95
PUL-32*	Pulverise a 1,000g split to 85% passing 75 microns.	Large sample size to mitigate	€7.20
PUL-32a*	Pulverise a 1,000g split to 90% passing 75 microns.	nugget effect.	€8.20
PUL-21*	Pulverise entires ample to 85% passing 75 microns. Appropriate for samples up to 3 kg.		€11.65
PUL-23*	Pulverise up to 3kg to 85% passing 75 microns. For samples >3kg additional costs are incurred to split the sample prior to pulverising and retaining the remainder.	Appropriate for RC drill chip	€8.60
PUL-24*	Pulverise up to 3kg to 85% passing 75 microns. For samples >3kg an additional cost is incurred to split the sample prior to pulverising. The remainder is discarded.	samples not requiring crushing.	€8.60
PUL-51*	Pulverise up to 100g concentrate sample to 85% passing 75 microns.	Cost includes careful cleaning of the pulverising bowl after grinding.	€21.05
PUL-34*	Pulverise 200g to 85% passing 75 microns.	Applicable for high grade material.	€21.05

<sup>\*</sup> Surcharges may apply to samples requiring excessively long pulverisation times required for some sample types.

A variety of different pulverising bowls made of diverse media are available on request. All ALS equipment is standardised as low Cr-steel, however, substitution of bowls may be required when specific element contamination is a concern. Bowls available include tungsten carbide, agate and zirconium.

Other options are available for all stages of sample preparation. Please contact ALS with your specific requirements.

### Soil & Sediment Preparation Package

Drying temperature is kept low to avoid the loss of mercury.

CODE	DESCRIPTION	PRICE PER SAMPLE
PREP-41	Dry at <60°C/140°F, sieve sample to -180 micron (80 mesh). Retain both fractions. Application: Soil or sediment samples.	€2.35 /sample +€3.05 /kg

<sup>\*</sup>Other screen sizes available on request.

### Clay Separation

The clay fraction in soils acts as a trap for elements migrating to the surface from depth, and may be used to enhance subtle anomalies.

CODE	DESCRIPTION	PRICE PER SAMPLE
SCR-CLAY	Separation of the -10 micron fraction from soils.  Minimum 300g of sieved soil required.	€23.35

Note: Clay samples may require drying and screening (-180 micron or -106 micron) prior to clay separation on the minus fraction. Please discuss suitable options for your program with local client services staff.

### Miscellaneous **Procedures**

These procedures may be used when specialised preparation or sample compositing is required. An hourly labour charge may apply to timeintensive projects.

CODE	DESCRIPTION	APPLICATION	PRICE / UNIT
CMP-21	Compositing of two or more samples.		€2.55 /sample
CMP-22	May be done by volume/core length (CMP-21) or by weight (CMP-22).	As requested.	€4.55 /sample
WSH-21	Clean crushers with "barren" material after each, or designated samples.	As required. Barren material inserted between samples as an additional	€2.70 /sample
WSH-22	Clean pulverisers with "barren" material after each, or designated samples.	cleaning step between mineralised samples.	€3.45 /sample
TRA-21	Transfer sample to drying tray or new sample bag.	As required for samples received in containers unsuitable for laboratory storage, or requiring tray drying.	€1.35 /sample
BAG-01	Bagging large pulps for storage.	For large pulps/bulk masters.	€1.50 /sample
HOM-01	Homogenise stored or composited samples by light pulverising.	As required.	€4.90 /sample
SCR-51	Screening of samples to any number of standard size fractions, as specified by the client. Weight of undersize fraction reported for each screen size.	Fraction sizing or custom screening as requested.	€6.50 /screen size

### Portable XRF on **Prepared Pulps**

ALS offers portable XRF analysis on pulps immediately after sample preparation at the prep lab closest to your project. 15g sample required for pXRF analysis.

CODE	ANALYTES & LOWER LIMITS (PPM)	PRICE PER SAMPLE
pXRF-30	As 50 Ca 0.5% Cr 100 Cu 50 Fe 0.5% Mn 100 Ni 50 Pb 50 S 0.1% Zn 50	€5.60
pXRF-34	Portable XRF scan of an unmineralised pulverised sample. Ranges:  Si 0.5%-47% Ti 0.1%-60% Zr 5ppm-5%	€4.20
pXRF-VAL	Customised pXRF method set-up including project and/or matrix specific validation	By Quotation

<sup>\*</sup>pXRF methods available as an add-on to multi-element analysis only.



### Portable XRF for Indicative Analysis



### Gold by Fire Assay

An optimal fire assay flux recipe and rigorous quality control program easily handle problem materials including chromite, base metal sulphides and oxides, selenides, and tellurides.

Choice of crushing fineness, splitting technique and pulp size can all affect the analytical outcome of fire assay gold methods. Discuss with your local ALS laboratory for more information.

CODE	ANALYTE	RANGE (ppm)	DESCRIPTION	PRICE PER SAMPLE
Trace Level				
Au-ICP21			Au by fire assay and ICP-AES.	€18.15
Au-ICP22		0.001-10	30g sample 50g sample	€19.90
Au-AA23	Au		Au by fire assay and AAS.	€17.45
Au-AA24		0.005-10 <b>30g sample 50g sample</b>	€19.35	
Ore Grade				
Au-AA25			Au by fire assay and AAS.	€17.80
Au-AA26		0.01-100	30g sample 50g sample	€19.55
Au-GRA21	Au		Au by fire assay and gravimetric finish.	€21.10
Au-GRA22		0.05-10,000	0.05-10,000 30g sample 50g sample	€25.00

### Metallic Screening

When samples contain coarse gold, the metallic screening procedure is recommended for accurate results.

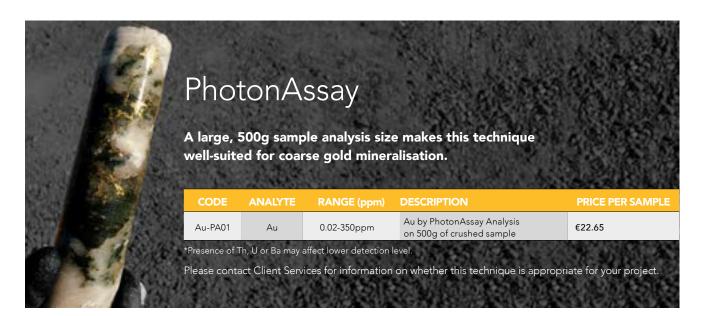
CODE	ANALYTE	RANGE (ppm)	DESCRIPTION	PRICE PER SAMPLE
Au_SCR21	Au	0.05-100,000 (0.01-1000 mg)	1kg pulp screened to 100 microns. Other screen sizes available. Duplicate 30g assay on screen undersize. Assay of entire oversize fraction.	€58.80
Au_SCR24	Au		1kg pulp screened to 100 microns. Other screen sizes available. Duplicate 50g assay on screen undersize. Assay of entire oversize fraction.	€62.35
Au_SCR24B	Au		1-2kg pulp screened to 100 microns. Duplicate 50g assay on screen undersize. Assay of entire oversize fraction.	€84.90
Au_SCR24C	Au		2-3kg pulp screened to 100 microns. Duplicate 50g assay on screen undersize. Assay of entire oversize fraction.	€107.40

<sup>\*</sup> Options available for various sample weights, screen sizes and undersize assays.

## What makes a good Fire Assay?

There is a reason that Fire Assay has been considered the benchmark for gold assays for decades. This wellunderstood method provides accurate results across geological sample types, however to achieve a successful Fire Assay expertise is essential. ALS takes care to:





### Silver

Trace level and low-grade silver samples may be analysed by acid digestion for maximum sensitivity and precision. Multielement packages including Ag are listed in the Targeted Exploration section.

Because silver can suffer from nugget effect, occasional duplicate analysis may help detect sampling error at these low levels. At higher grades, fire assay with larger nominal weights may be preferable.

CODE	ANALYTE	RANGE (ppm)	DESCRIPTION	PRICE PER SAMPLE
Trace Level				
Ag-ICP41 (Ag-AA45)	Ag	0.2-100	Ag by aqua regia digestion and ICP-AES or AAS.  0.5g sample	€6.55
Ag-ICP61 (Ag-AA61)		0.5-100	Ag by HF-HNO $_3$ -HClO $_4$ digestion, HCl leach and ICP-AES or AAS. <b>0.25g sample</b>	€9.05
Ore Grade				
Ag-OG46 (Ag-AA46)		1-1,500	Ag by aqua regia digestion, ICP-AES or AAS finish. <b>0.5g sample</b>	€11.30
Ag-OG62 (Ag-AA62)	Ag	1-1,500	Ag by HF-HNO $_3$ -HClO $_4$ digestion with HCl leach, ICP-AES or AAS finish. <b>0.4g sample</b>	€13.80
Ag-GRA21		F 40 000	Ag by fire assay and gravimetric finish.	€22.45
Ag-GRA22		5-10,000	30g sample 50g sample	€26.25
ME-GRA21	Au	0.05-10,000	Au and Ag by fire assay and gravimetric finish.	€28.55
ME-GRA22	Ag	5-10,000	30g sample 50g sample	€31.20

### Platinum Group Elements

Platinum, palladium, rhodium and gold may be determined by standard lead oxide collection fire assay and ICP-MS or ICP-AES finish. For the full suite of platinum group elements, nickel sulphide collection fire assay must be used for a quantitative analysis.

CODE	ANALYTE	RANGE (ppm)	DESCRIPTION	PRICE PER SAMPLE
Trace Level				
PGM-MS23L	Pt Pd Au	0.0001-1 0.0002-1 0.001-1	Super trace Pt, Pd and Au by fire assay and ICP-MS finish. 30g nominal sample weight	€26.30
PGM-MS23	Pt	0.0005-1	Pt, Pd and Au by fire assay and ICP-MS finish.	€22.90
PGM-MS24	Pd Au	0.001-1 0.001-1	30g nominal sample weight 50g nominal sample weight	€25.40
Rh-MS25	Rh	0.001-1	Rh by fire assay, gold collection and ICP-MS. 30g nominal sample weight	€23.20
PGM-MS25NS	Pt, Pd Au, Rh Ir Os Ru	0.002-15 0.002-5 0.001-5 0.002-1 0.003-5	Au, Pt, Pd, Ir, Os, Rh, Ru by nickel sulphide collection fire assay and ICP-MS finish.  30g nominal sample weight.	€156.20
PGM-ICP23	Pt	0.005-10	Pt, Pd and Au by fire assay and ICP-AES finish.	€21.80
PGM-ICP24	Pd Au	0.001-10 0.001-10	30g nominal sample weight 50g nominal sample weight	€24.20
Ore Grade				
PGM-ICP27	Pt Pd Au	0.01-100 0.01-100 0.01-100	Pt, Pd and Au by fire assay and ICP-AES finish. 30g nominal sample weight	€23.05

### Gold Cyanidation

In mining and exploration applications, cyanide leach tests are used to establish the potential cyanide extraction efficiency for gold and silver.

High concentrations of some sulphides, particularly chalcopyrite, can negatively impact gold extraction. For samples that are expected to contain high copper sulphide concentration please contact ALS for suggestions.

CODE	ANALYTE	RANGE (ppm)	DESCRIPTION	PRICE PER SAMPLE
Au-AA13 Ag-AA13 Cu-AA13	Au Ag Cu	0.03-50 0.03-350 0.1-2,000	Au, Ag, Cu by cyanide leach with AAS finish. 30g sample	€10.10 + €4.95 /element
Au-AA14	Au	0.01-200	Au by cyanide leach with AAS finish. 12hr Leach. Up to 1kg sample	€31.15
Au-AA15a Au-AA15b Au-AA15c Au-AA15d	Au	0.001-125	Au by accelerated cyanide leach using LeachWELL Assay Tabs™ with AAS finish. 4hr Leach. 500g sample request Au-AA15a For 1kg request Au-AA15b For 2kg request Au-AA15c For 3kg request Au-AA15d	€38.70 (500g) €41.60 (1kg) €43.25 (2kg) €47.80 (3kg)
Au-AA31 Au-AA31a	Au	0.03-500	Au Preg Rob Leach with Gold Spike. Au Preg Rob Leach without Gold Spike. 10g sample per method	€11.60 each

Note: Cyanide disposal fees apply in some countries. For Super Trace Au with cyanide leach see methods on page 16.

### **Process Samples**

Includes gold in cyanide liquors or captured on activated carbon.

Minimum sample weight required varies, contact your local lab.

CODE	ANALYTE	RANGE (ppm)	DESCRIPTION	PRICE PER SAMPLE
Au-AA16	Au	0.001- 2,500mg/L	Au in cyanide liquor by extraction with AAS finish.	€24.75
Au-AA44	Au	1-10,000	Au on carbon by ashing, aqua regia digestion and AAS. Duplicate analysis.	€39.95

### Bulk Leach Extractable Gold

BLEG is used where cyanide leaching from a stream sediment sample may detect gold anomalies that would otherwise go unnoticed.

Prices for cyanide leaching of samples over 1kg by quotation.

CODE	ANALYTE	RANGE (ppm)	DESCRIPTION	PRICE PER SAMPLE
Au-CN12* Au-AA12**	Au	0.0001-10	BLEG – ICP-MS finish. BLEG – extraction AA finish. Up to 1kg sample	€38.95
Au-CN11*	Au	0.001-50	BLEG – ICP-MS finish.	
Au-AA11	Au	0.001-10	BLEG – extraction AA finish.  Up to 500g sample	€25.90

<sup>\*</sup> Silver and copper may also be reported by these methods for an additional fee.

<sup>\*\*</sup> Silver, Copper, Lead and Zinc may also be reported for an additional fee.



### Super Trace Gold and Multi-Element in Soils & Sediments

ALS offers the lowest detection limits in the industry for gold in soils and sediments by both cyanide and aqua regia digestion, using our innovative super trace analytical methodology.

Full multi-element geochemical suites may be read from the same digest solution as our aqua regia and ICP-MS super trace gold method. This package mirrors our ME-MS41L<sup>TM</sup> method, with slight adjustments made to accommodate the larger nominal sample weight necessary for representative gold analysis.

CODE	ANALYTE	RANGE	DESCRIPTION	PRICE PER SAMPLE
Au-CN43™	- Au	0.02ppb-1ppm	Au by cyanide extraction with ICP-MS finish.	€23.80
Au-CN44™			25g sample 50g sample	€26.40
Au-ST43™	٨	0.1ppb-	Au by aqua regia extraction with ICP-MS finish.	€17.95
Au-ST44™	- Au	0.1ppm	25g sample 50g sample	€19.75

CODE	ΑN	IALYTES & R	ANG	GES (ppm)					PRICE PER SAMPLE
	Au	0.0001-1	Cu	0.01-10000	Nb	0.002-500	Та	0.005-500	
	Ag	0.001-100	Fe	0.001-50%	Ni	0.02-10000	Те	0.001-500	
	Αl	0.01-25%	Ga	0.004-10000	Р	0.0005-1%	Th	0.0005-10000	
	As	0.01-10000	Ge	0.005-500	Pb	0.005-10000	Ti	0.0001-10%	
	В	2-10000	Hf	0.002-500	Pd	0.001-100	TI	0.0005-10000	
AuME-ST43™	Ва	0.05-10000	Нд	0.002-10000	Pt	0.001-100	U	0.0005-2500	
25g sample	Ве	0.005-1000	In	0.005-500	Rb	0.005-10000	٧	0.05-10000	€41.25
AuME-ST44™	Bi	0.0005-10000	K	0.01-10%	Re	0.0002-50	W	0.001-10000	€43.70
50g sample	Са	0.01-25%	La	0.002-10000	S	0.002-10%	Υ	0.001-5000	C40.70
	Cd	0.001-2000	Li	0.1-10000	Sb	0.002-10000	Zn	0.1-10000	
	Се	0.001-10000	Mg	0.01-25%	Sc	0.005-10000	Zr	0.01-500	
	Со	0.001-10000	Mn	0.1-50000	Se	0.002-1000			
	Cr	0.01-10000	Мо	0.002-10000	Sn	0.01-500			
	Cs	0.001-500	Na	0.001-10%	Sr	0.01-10000			

### Low Level Gold and Multi-Element in Soils & Sediments

Our trace level methods by aqua regia digestion and ICP-MS finish are excellent for regolith, where gold anomalies indicating mineralisation below surface are well-characterised. Aqua regia dissolves native gold as well as gold bound in sulphide minerals; however, depending on the composition of the soil, gold determined by this method may or may not match recovery from fire assay methods.

As with our super trace methods, multi-element packages can be read from the same digestion solution as trace level gold for a complete exploration tool.

CODE	ANALYTE	RANGE (ppm)	DESCRIPTION	PRICE PER SAMPLE
Trace Level				
Au-TL43		0.001.1	Au by aqua regia extraction with ICP-MS finish.	€15.25
Au-TL44	- Au	0.001-1	25g sample 50g sample	€17.05
Intermediate	Grade			
Au-OG43	Δ	0.01.100	Au by aqua regia extraction with ICP-MS finish.	€15.00
Au-OG44	- Au	0.01-100	25g sample 50g sample	€16.30

CODE	ΑN	NALYTES 8		PRICE PER SAMPLE							
	Au	0.001-1	Со	0.1-10000	La	0.2-10000	Re	0.001-50	TI	0.02-10000	
	Ag	0.01-100	Cr	1-10000	Li	0.1-10000	S	0.01-10%	U	0.05-10000	
	Al	0.01-25%	Cs	0.05-500	Mg	0.01-25%	Sb	0.05-10000	٧	1-10000	
AuME-TL43™	As	0.1-10000	Cu	0.2-10000	Mn	5-50000	Sc	0.1-10000	W	0.05-10000	
25g sample	В	10-10000	Fe	0.01-50%	Мо	0.05-10000	Se	0.2-1000	Υ	0.05-5000	€27.80
3	Ва	10-10000	Ga	0.05-10000	Na	0.01-10%	Sn	0.2-500	Zn	2-10000	
AuME-TL44™	Ве	0.05-1000	Ge	0.05-500	Nb	0.05-500	Sr	0.2-10000	Zr	0.5-500	€30.10
50g sample	Bi	0.01-10000	Hf	0.02-500	Ni	0.2-10000	Та	0.01-500			
	Ca	0.01-25%	Hg	0.01-10000	Р	10-10000	Те	0.01-500			
	Cd	0.01-2000	In	0.005-500	Pb	0.2-10000	Th	0.2-10000			
	Се	0.02-10000	K	0.01-10%	Rb	0.1-10000	Ti	0.005-10%			

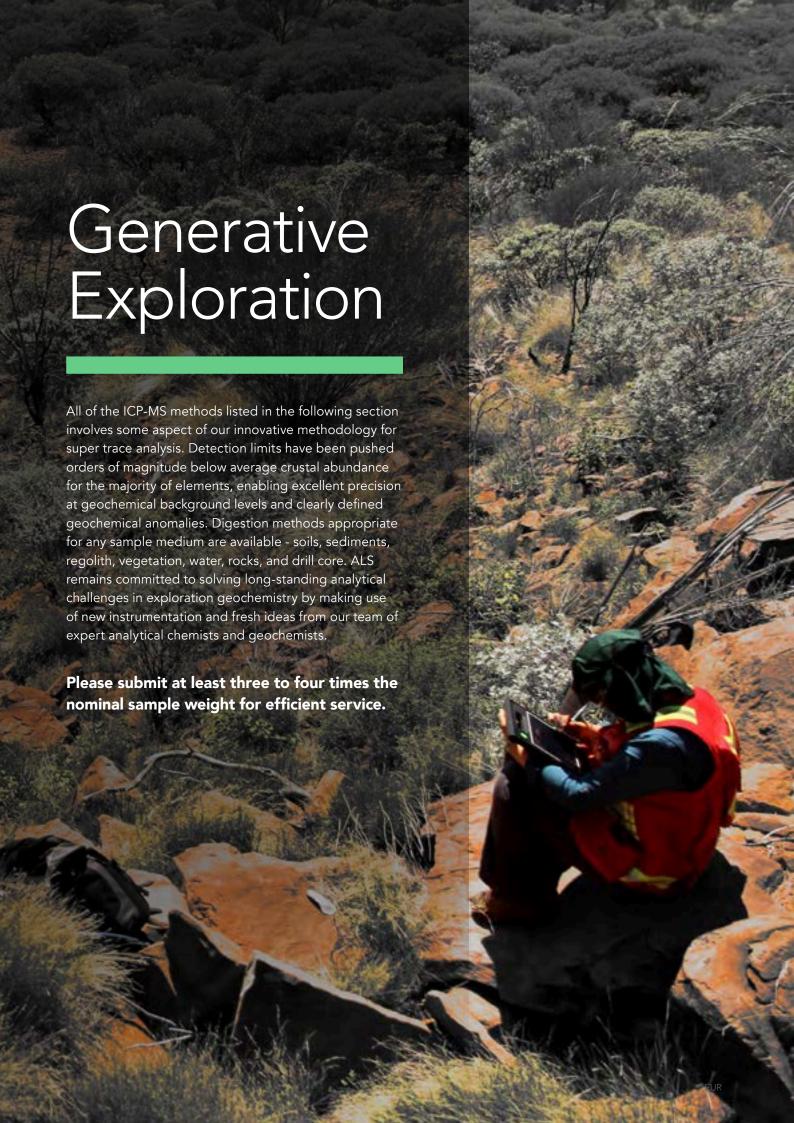


### **Precious Metals** in Concentrates and Bullion

High precision analysis and umpire assay of precious metals in concentrates and bullion are performed by the most senior fire assay technicians and checked by certified assayers to ensure accuracy.

Minimum sample weight required varies, contact your local lab.

CODE	ANALYTE	RANGE (ppm)	DESCRIPTION	PRICE PER SAMPLE	
Concentrates					
Au-CON01 Ag-CON01	Au Ag	0.07-999,985 0.7-995,000	Au and Ag by fire assay and gravimetric finish.	€97.90 each	
Pt-CON01 Pd-CON01 Rh-CON01	Pt, Pd, Rh	0.07-1,000,000	Pt, Pd and Rh by fire assay and AAS finish.	€97.90 each	
Bullion					
Au-GRA24 Ag-GRA24	Au Ag	0.01-1,000 fineness 0.01-1,000 fineness	Routine bullion assays by fire assay with gravimetric finish.	€137.50 each	
Au-UMP20 Ag-UMP20	Au Ag	0.07-1,000,000 0.7-1,000,000	Umpire assay for bullion samples by fire assay with gravimetric finish.	<b>€224.25</b> each	
Pt-UMP20 Pd-UMP20 Rh-UMP20	Pt, Pd, Rh	0.07-1,000,000	Umpire assay for bullion samples by fire assay with gravimetric finish.	€224.25 each	





### Four Acid Super Trace Analysis

This super trace package is suitable for regional drilling, trenching and hand samples in unmineralised rocks, and can also be used effectively in areas of thick regolith for bedrock mapping. ALS has lowered the detection limits on key pathfinder elements such as As, Sb, Se and TI to near or below average crustal abundance, revealing anomalous patterns at levels previously unattainable due to technical limitations.

The rare earth elements and lead isotopes are available as add-ons to expand the utility of the method in greenfields exploration.

CODE	AN.	ALYTES & R	ANC	GES (pp	om)						PRICE F	PER SAMPLE
	Ag	0.002-100	Cu	0.02-1	10,000	Na	0.001	%-10%	Sr	0.02-10,000		
	Al	0.01%-50%	Fe	0.0029	6-50%	Nb	0.00	05-500	Та	0.01-500		
	As	0.02-10,000	Ga	0.05-10,000		Ni	0.08-	10,000	Те	0.005-500		
	Ва	1-10,000	Ge	0.05-500		Р	0.001%-1%		Th	0.004-10,000		
	Ве	0.02-1,000	Hf	0.004-500		Pb	0.01-10,000		Ti	0.001%-10%		
ME-MS61L™ 0.25g sample	Bi	0.002-10,000	ln	0.005-500		Rb	0.02-	10,000	ΤI	0.002-10,000	640.00	
	Са	0.01%-50%	K	0.01%-10%		Re	0.0004-50		U	0.01-10,000	€42.90	
	Cd	0.005-1,000	La	0.005-10,000		S	0.01%-10%		٧	0.1-10,000		
	Се	0.01-500	Li	0.2-10,000		Sb	0.02-10,000		W	0.008-10,000		
	Со	0.005-10,000	Mg	0.01%-50%		Sc	0.01-10,000		Υ	0.01-500		
	Cr	0.3-10,000	Mn	0.2-10	00,000	Se	0.006-1000		Zn	0.2-10,000		
	Cs	0.01-500	Мо	0.02-1	10,000	Sn	0.	02-500	Zr	0.1-500		
	Dy	0.005-10	000	Но	C	.002	-1000	Sm	0.004-1000			
MC/1L DEETM	Er	0.004-10	000	Lu	C	.002	-1000	Tb		0.002-1000	67.05	A -l -l l
MS61L-REE™	Eu	0.004-10	000	Nd	0	.005	-1000	Tm		0.002-1000	€7.05	Add-on only
	Gd	0.005-10	000	Pr	0	.004	-1000	Yb		0.004-1000		
MC/1L DLICTM	²Pb	0.01-100	000	²Pb	C	0.01-1	0000	²Pb		0.01-10000	640.40	
MS61L-PbIS™-	²Pb	0.01-100	000								€10.60	Add-on only

### Portable XRF for Lithogeochemistry

The crucial lithogeochemical elements - silicon, titanium, and zirconium - may be added to any ALS four acid method for a more complete element suite.

CODE	DESCRIPTION	PRICE PER SAMPLE
pXRF-34	Portable XRF scan of an unmineralised pulverised sample. Ranges: Si 0.5%-47% Ti 0.1%-60% Zr 5ppm-5% 15g sample	Add-on to €4.20 multi-element analysis only



### Aqua Regia Super Trace Analysis

Aqua regia digestion with super trace ICP-MS analysis provides extremely low detection limits for the analysis of soils and sediments; useful for regional and deep cover exploration.

The rare earth elements and lead isotope concentrations add new dimensions to super trace data. REEs may be useful pathfinders despite reflecting only the labile component, while Pb isotopic signatures can be used in fingerprinting and hydrothermal fluid history.

CODE	AN	ALYTES 8	RA	NGES	(рр	m)							PRICE PER SAMPLE
	Ag	0.001-100	Со	0.001-1	0,000	La	0.002-10,000	Pt	0.002-25		Th	0.002-10,000	
	Al	0.01%-25%	Cr	0.01-10	0,000	Li	0.1-10,000	Rb	0.005-10,	,000	Ti	0.001%-10%	
	As	0.01-10,000	Cs	0.005	5-500	Mg	0.01%-25%	Re	0.0002	2-50	ΤI	0.001-10,000	_
	Au	0.0002-25	Cu	0.01-10	0,000	Mn	0.1-50,000	S	0.01%-	10%	U	0.005-10,000	_
	В	10-10,000	Fe	0.001%	-50%	Мо	0.01-10,000	Sb	0.005-10	,000	٧	0.1-10,000	_
ME-MS41L™* 0.5g sample	Ва	0.5-10,000	Ga	0.004-10	0.004-10,000		0.001%-10%	Sc	0.005-10	,000	W	0.001-10,000	€34.85
0.3g sample	Ве	0.01-1000	Ge	0.005	0.005-500		0.002-500	Se	0.003-1000		Υ	0.003-500	_
	Bi	0.0005-10,000	Hf	0.002	0.002-500		0.04-10,000	Sn	0.01-	500	Zn	0.1-10,000	_
	Са	0.01%-25%	Hg	0.004-1	0.004-10,000		0.001%-1%	Sr	0.01-10,	,000	Zr	0.01-500	_
	Cd	0.001-1000	In	0.005	5-500	Pb	0.005-10,000	Ta	0.005-	500			_
	Се	0.003-500	Κ	0.01%	-10%	Pd	0.001-25	Те	0.003-	500			
	Dy	0.	002-	1000	Но		0.001-1	000	Sm		0	.002-1000	_
MC44L DEETM	Er	0.	002-	1000	Lu		0.001-1	000	Tb		0	.001-1000	€7.05
MS41L-REE™	Eu	0.	002-	1000	Nd		0.002-1	000	Tm		0	.001-1000	Add-on only
	Gd	0.	002-	1000	Pr		0.002-1	000	Yb		0.002-1000		
MC41L DLICTM	<sup>204</sup> Pb	0.0	05-10	0000	<sup>206</sup> Pb		0.005-10	000	00 <sup>207</sup> Pb		0.005-10000		€10.60
MS41L-PbIS™—	<sup>208</sup> Pb	0.0	05-10	0000									- Add-on only

 $<sup>^{\</sup>star}$  Gold determinations by this method are semi-quantitative due to the small sample weight used. A weak aqua regia (1:1 ratio HCl:HNO<sub>3</sub>) digestion is also available, use code ME-MS41W™.For Au with multi-element using a 25g or 50g charge please use AuME-ST43™ or AuME-ST44™.

### Selenium in Soils

Se at this level holds information for exploration vectoring as well as environmental baselines.

CODE	AN	ALYTE & RANGE (ppm)	DESCRIPTION	PRICE PER SAMPLE
Se-MS46	Se	0.003-100	Aqua regia digestion and ICP-MS analysis. 25g sample	€17.60

### Conductivity, pH and Neutralisation

These methods provide crucial information for mineral processing, environmental assessment and exploration.

CODE	ANALYTES	& RANGES	DESCRIPTION	PRICE PER SAMPLE
OA-GRA04	Acid Insoluble	0.01%-100%	Acid insoluble content. 1g sample.	€15.05
OA-ELE03	рН	0.1-14	pH on 1:10 sample to water ratio. 5g sample	€10.10
OA-ELE04	Conductivity	1-100,000µS/cm	Specific conductivity on 1:10 sample to water ratio. 5g sample	€12.60
OA-ELE05	Soil pH	0.1-14	Soil pH on 1:1 sample to water ratio.  20g sample	€12.60
OA-ELE05AP	Soil pH and soil acid neutralisation	0.1-14	Add on to Soil pH. Addition of HCl and pH re-measured.	€4.95 add-on to soil pH only
OA-ELE06	Soil Conductivity	1-100,000µS/cm	Soil conductivity on 1:1 sample to water ratio.  20g sample	€8.75
OA-ELE07	Paste pH	0.1-14	Paste pH on 10g sample saturated with water.	€7.60
OA-ELE07AP	Paste pH and soil acid neutralisation	0.1-14	Add on to Paste pH. Addition of HCl to paste and pH remeasured.	€4.95 add-on to Paste pH only

### Halogen Analysis

Fluorine, chlorine, bromine and iodine hold significant promise in exploration, since many metals are transported through the crust as halide complexes in hydrothermal fluids.

Soil, vegetation or water may be analysed by this method.

CODE	DESCRIPTION	PRICE PER SAMPLE
VEG-ASH01	Vegetation sample is ashed at 475°C for 24 hours. Pre- and post-ashing weights are reported. Average ash yields are 2-4% for species commonly used in exploration surveys.  Minimum sample weight required 100g.	€8.70
HAL-PREP01	Sample pre-treatment for super trace halogens analysis. Required for soils.  Minimum sample weight required varies, contact your local lab to discuss your project.	€11.95

CODE		IALYTES & DE <sup>-</sup> om)	ГЕС	TION LIMITS	DESCRIPTION	PRICE PER SAMPLE	
NAT LIALOATM	F	0.05	CI	0.1	De-ionised water leach with ICP-	£41.70	
ME-HAL01™	Br	0.02	-1	0.002	MS & ion chromatograph analysis.	€41.60	

For halogen analysis on vegetation use code ME-HAL01 $a^{TM}$  and for water use code ME-HAL01 $w^{TM}$ .

### Ionic Leach™

Ionic Leach $^{\text{TM}}$  is designed to enhance the most subtle labile geochemical anomalies for a wide range of commodities. It is a static sodium cyanide leach using the chelating agents ammonium chloride, citric acid and EDTA with the leachant buffered at an alkaline pH of 8.5.

Nominal sample weight is 50g (weight as received, no screening or drying).

CODE	AN	ALYTES & I	DETE	CTION LIM	ITS (p	opb)			PRICE PER SAMPLE
	Ag	0.1	Eu	0.1	Nb	0.1	Tb	0.1	
	As	0.5	Fe	0.1ppm	Nd	0.1	Те	0.5	
	Au	0.02	Ga	0.5	Ni	1	Th	0.02	
	Ba	10	Gd	0.1	Pb	0.1	Ti	5	
	Ве	0.2	Ge	0.1	Pd	0.05	TI	0.05	
	Bi	0.3	Hf	0.05	Pr	0.1	Tm	0.1	
	Br	0.05ppm	Hg	0.1	Pt	0.1	U	0.05	
14E 14C00TH	Ca	0.2ppm	Но	0.1	Rb	0.1	V	0.2	640.00
ME-MS23™	Cd	0.2	-1	0.01ppm	Re	0.01	W	0.1	€40.30
	Се	0.1	In	0.1	Sb	0.5	Υ	0.1	
	Со	0.3	La	0.1	Sc	1	Yb	0.1	
	Cr	1	Li	0.2	Se	2	Zn	10	
	Cs	0.1	Lu	0.1	Sm	0.1	Zr	0.1	
	Cu	1	Mg	0.01ppm	Sn	0.2			
	Dy	0.1	Mn	0.01ppm	Sr	1			
	Er	0.1	Мо	0.5	Та	0.05			
MS23-PbIS™	<sup>204</sup> Pb	0.01	<sup>206</sup> Pb	0.01	<sup>207</sup> Pb	0.01	<sup>208</sup> Pb	0.02	€10.80 Add-on only

### Other Selective Leaches

is 5g for each leach or



### Hydrogeochemistry

Water that has interacted with rock will take on trace elements which are then transported with the water, producing a larger footprint diagnostic of that rock. Where collection of traditional media such as soils is difficult or impossible such as in swamps, in areas with significant transported cover, and areas where invasive sampling is not possible, hydrogeochemistry provides a direct detection tool on the same scale as stream sediment sampling.

ALS offers multiple reliable and cost-effective water analysis packages to suit your exploration program.

Trace elements and metals analyses require at least 50mL of water. Au requires a minimum of 100mL of water. Anions and physical parameters require a minimum of 150mL of water.

Please contact ALS for information on sampling methodology and preservation if needed. Sampling kits may be purchased at some locations, please enquire.

CODE	DESCRIPTION	PRICE PER SAMPLE
WAT-PREP02	Filter water samples to <0.45um and acidify with nitric acid before analysis.  Required when field filtering and acidification has not been performed.	€5.50
WAT-PREP03	Filter water samples to <0.45um before analysis.  Required when water has not been filtered before submittal.	€3.60
WAT-PREP04	Acidify water samples with nitric acid before analysis.  Required when samples have not been acidified before submittal.	€1.85
WAT-PREP05	Chemical treatment of water samples to desorb Au from containers before analysis.	€2.85

CODE	ΑN	IALYTES & C	ETE	CTION LIMI	TS (µ	ıg/L)			PRICE P	ER SAMPLE
	Au	0.002	Cu	0.1	Ni	0.2	Та	0.01		
	Ag	0.005	Fe	0.003mg/L	Р	0.005mg/L	Te	0.01		
	Αl	3	Ga	0.05	Pb	0.05	Th	0.005		
	As	0.05	Hf	0.005	Pd	0.005	Ti	0.2		
	В	3	Hg	0.05	Pt	0.005	TI	0.002		
	Ва	0.05	In	0.01	Rb	0.01	U	0.002		
ME-MS14L™	Ве	0.005	K	0.01mg/L	Re	0.002	V	0.05	650.05	
IVIE-IVISTAL'''	Bi	0.01	La	0.005	S	0.2mg/L	W	0.01	€59.25	
	Са	0.02mg/L	Li	0.1	Sb	0.01	Υ	0.005		
	Cd	0.005	Mg	0.005mg/L	Sc	0.01	Zn	0.5		
	Се	0.005	Mn	0.05	Se	0.05	Zr	0.02		
	Со	0.005	Мо	0.05	Si	0.03mg/L				
	Cr	0.5	Na	0.01mg/L	Sn	0.05				
	Cs	0.005	Nb	0.005	Sr	0.05				
	Dy	0.005	Gd	0.005	Nd	0.005	Tb	0.005		
MS14L-REE™	Er	0.005	Но	0.005	Pr	0.005	Tm	0.005	€17.75	Add-on only
	Eu	0.005	Lu	0.005	Sm	0.005	Yb	0.005		
	Br	0.05mg/L	NO <sub>3</sub>	0.005mg/L	рН	0.1 units	Cond	luctivity 2µS/cm		
MS14L-ANPH™	CI	0.5mg/L	SO <sub>4</sub>	0.5mg/L	TDS	3mg/L	Total A	Alkalinity 1mg/L	€53.30	Add-on only*
	F	0.02mg/L								Offig

<sup>\*</sup> Speciated alkalinity (bicarbonate, hydroxide and carbonate ion) and density can also be determined at additional cost.

For brines and high TDS water please use ME-MS14  $^{\rm TM}$  or ME-ICP15.

# Super Trace Au and Pathfinders

Our new super trace gold and pathfinder package offers industry leading detection limits for exploration of many gold bearing ore systems. Suitable for surface and ground waters.

CODE	CODE ANALYTES & DETECTION LIMITS (µg/L)											
	Au	0.0002-10	Со	0.005-1000	Pt	0.01-100	TI	0.005-1000				
Au-PATH14L™	Ag	0.005-100	Pd	0.005-100	Sb	0.02-1000	W	0.02-1000	€46.55			
	As	0.2-1000										





### Biogeochemistry

Plants selectively absorb trace elements from soil, bedrock and water at depth and incorporate them into their tissue. Analyses of plant tissues can therefore be used as a large-scale geochemical sampling device in areas where the rocks of interest are covered by transported cover and non-prospective lithologies. Careful selection of plant species, tissue type and growth age are important factors to be considered as the geochemical response will vary with these factors.

ALS provides multiple digestion and preparation methods for explorers using this sample media. Preparation methods can include the separation of the tissue of interest from other plant parts, milling and ashing.

Ashing results in the concentration of many elements of interest to explorers and when calculated back to the original preashed weight has the effect of dropping detection limits of many elements by an order of magnitude. Please contact your local lab to discuss your specific project goals.

CODE	DESCRIPTION	PRICE PER SAMPLE
VEG-MILL01	Milling of dry plant tissue to 100% passing 1mm. Produces a homogenous and representative pulp that can be subsampled for analysis.	€8.70
VEG-ASH01	Vegetation sample is ashed at 475°C for 24 hours. Pre- and post-ashing weights are reported. Average ash yields are 2-4% for species commonly used in exploration surveys. Minimum recommended sample weight is 100g.	€8.70

CODE	AN	ALYTES & [	DETE	CTION LIMI	TS ( <sub> </sub>	ppm)			PRICE I	PER SAMPLE
	Ag	0.001	Cu	0.01	Nb	0.002	Та	0.001		
	Al	0.01%	Fe	1	Ni	0.04	Te	0.005		
	As	0.01	Ga	0.004	Р	0.001%	Th	0.002		
	Au	0.0002	Ge	0.005	Pb	0.01	Ti	0.001%		
	В	1	Hf	0.002	Pd	0.001	TI	0.002		
ME-VEG41™ unashed	Ва	0.1	Hg	0.001	Pt	0.001	U	0.005		
ME-VEG41a <sup>TM</sup>	Ве	0.01	In	0.005	Rb	0.01	٧	0.05	600.00	
ashed	Bi	0.001	K	0.01%	Re	0.001	W	0.01	€28.90	
1g sample	Са	0.01%	La	0.002	S	0.01%	Υ	0.003		
ig sample	Cd	0.001	Li	0.1	Sb	0.01	Zn	0.1		
	Се	0.003	Mg	0.001%	Sc	0.01	Zr	0.02		
	Со	0.002	Mn	0.1	Se	0.005				
	Cr	0.01	Мо	0.01	Sn	0.01				
	Cs	0.005	Na	0.001%	Sr	0.02				
VEG41-REE™	Dy	0.002	Gd	0.002	Nd	0.001	Tb	0.001		
unashed VEG41a-REE™	Er	0.002	Но	0.001	Pr	0.002	Tm	0.001	€7.05	Add-on only
ashed	Eu	0.002	Lu	0.001	Sm	0.003	Yb	0.003		
	Ag	0.00005	Cu	0.0005	Nb	0.0001	Ta	0.00005		
	Al	0.0005%	Fe	0.05	Ni	0.002	Те	0.0003		
	As	0.0005	Ga	0.0002	Р	0.00005%	Th	0.0001		
VEG41a-FAC™	Au	0.00001	Ge	0.0003	Pb	0.0005	Ti	0.00005%		
Detection	В	0.05	Hf	0.0001	Pd	0.00005	TI	0.0001		
limits when	Ва	0.005	Hg	0.00005	Pt	0.0001	U	0.0003		
back-	Ве	0.0005	In	0.0003	Rb	0.0005	V	0.003	€30.50	
calculated	Bi	0.00005	K	0.0005%	Re	0.00005	W	0.0005	€30.50	
using the original pre-	Са	0.0005%	La	0.0001	S	0.0005%	Υ	0.0002		
ash weight of	Cd	0.00005	Li	0.005	Sb	0.0005	Zn	0.005		
	Се	0.0002	Mg	0.00005%	Sc	0.0005	Zr	0.001		
	Со	0.0001	Mn	0.005	Se	0.0003				
	Cr	0.0005	Мо	0.0005	Sn	0.0005				
	Cs	0.0003	Na	0.00005%	Sr	0.001				
\/=0=:0	Dy	0.0001	Gd	0.0001	Nd	0.00005	Tb	0.00005		
VEGFAC- REE™	Er	0.0001	Но	0.00005	Pr	0.0001	Tm	0.00005	€7.05	Add-on only
NEE	Eu	0.0001	Lu	0.00005	Sm	0.0002	Yb	0.0002		



No single method covers all types of geological materials for all geochemically-relevant elements at all concentrations. Sample type, commodity of interest, geochemical pathfinders and expected concentration of target elements should all be considered when selecting appropriate methods for your project.

Broadly, aqua regia readily dissolves many sulphide, oxide and carbonate minerals, as well as retaining mercury, a particularly volatile element. Four acid digestions quantitatively dissolve nearly all minerals, but it may sometimes be necessary to use even stronger techniques such as fusions in order to fully digest barite, rare earth oxides, and tin, tungsten, niobium and tantalum minerals.

The choice between various instrument finishes should be informed by the expected concentrations of the elements of interest in the sample.

Please submit at least four times the nominal sample weight for efficient service.

### Aqua Regia With **ICP-MS** Finish

Method selection can be key to achieving exploration success. Sample type, target commodity, and pathfinder elements should all be considered when selecting the most appropriate method for your project.

Aqua regia is an excellent exploration tool for various deposit types that involve gold, silver and base metals hosted in sulphide and carbonate minerals.

CODE	AN	ALYTES & R	AN	GES (ppm)					PRICE PER SAMPLE
	Ag	0.01-100	Cs	0.05-500	Мо	0.05-10,000	Sr	0.2-10,000	
	Al	0.01-25%	Cu	0.2-10,000	Na	0.01%-10%	Та	0.01-500	
	As	0.1-10,000	Fe	0.01%-50%	Nb	0.05-500	Te	0.01-500	
	Au*	0.02-25	Ga	0.05-10,000	Ni	0.2-10,000	Th	0.2-10,000	
	В	10-10,000	Ge	0.05-500	Р	10-10,000	Ti	0.005%-10%	
ME-MS41™	Ва	10-10,000	Hf	0.02-500	Pb	0.2-10,000	TI	0.02-10,000	
0.5g	Ве	0.05-1,000	Hg	0.01-10,000	Rb	0.1-10,000	U	0.05-10,000	€24.45
sample	Bi	0.01-10,000	ln	0.005-500	Re	0.001-50	٧	1-10,000	
	Ca	0.01%-25%	K	0.01%-10%	S	0.01%-10%	W	0.05-10,000	
	Cd	0.01-1,000	La	0.2-10,000	Sb	0.05-10,000	Υ	0.05-500	
	Се	0.02-500	Li	0.1-10,000	Sc	0.1-10,000	Zn	2-10,000	
	Со	0.1-10,000	Mg	0.01%-25%	Se	0.2-1,000	Zr	0.5-500	
	Cr	1-10,000	Mn	5-50,000	Sn	0.2-500			

<sup>\*</sup> Gold determinations by this method are semi-quantitative due to the small sample weight used. For Au with multi-element using a 25g or 50g charge please use AuME-TL43™ or AuME-TL44™.

### Single Elements by Aqua Regia

When analytical results for one or only a few elements with low detection limits are required. More elements are available on request.

CODE	ΑN	IALYTES & R	AN		PRICE PER SAMPLE				
ME-MS42™	Ag	0.01-25	Hg	0.005-25	Se	0.2-250	U	0.05-250	€12.70
0.5g	As	0.1-250	Re	0.001-250	Те	0.01-250			+ €1.35 /element
sample	Bi	0.01-250	Sb	0.05-250	TI	0.02-250			

Request specific elements.

### Four Acid **Digestion With ICP-MS** Finish

Four acid digestion quantitatively dissolves nearly all minerals in the majority of geological materials. However, barite, rare earth oxides, columbite-tantalite, and titanium, tin and tungsten minerals may not be fully digested.

Despite the potentially incomplete digestion of REEs, the leachable portion of these elements may hold important exploration vectoring information and can be chosen as an add-on.

CODE	ANA	ALYTES & R	AN	GES (ppm)					PRICE PER SAMPLE
	Ag	0.01-100	Cu	0.2-10,000	Na	0.01%-10%	Sr	0.2-10,000	
	Al	0.01%-50%	Fe	0.01%-50%	Nb	0.1-500	Та	0.05-500	
	As	0.2-10,000	Ga	0.05-10,000	Ni	0.2-10,000	Те	0.05-500	
ME-MS61™	Ва	10-10,000	Ge	0.05-500	Р	10-10,000	Th	0.01-10,000	
0.25g	Ве	0.05-1,000	Hf	0.1-500	Pb	0.5-10,000	Ti	0.005%-10%	€29.15
sample	Bi	0.01-10,000	In	0.005-500	Rb	0.1-10,000	TI	0.02-10,000	627.13
	Са	0.01%-50%	K	0.01%-10%	Re	0.002-50	U	0.1-10,000	
*ME-MS61m™ 0.75g	Cd	0.02-1,000	La	0.5-10,000	S	0.01%-10%	٧	1-10,000	€39.55
sample	Се	0.01-500	Li	0.2-10,000	Sb	0.05-10,000	W	0.1-10,000	
	Со	0.1-10,000	Mg	0.01%-50%	Sc	0.1-10,000	Υ	0.1-500	
	Cr	1-10,000	Mn	5-100,000	Se	1-1,000	Zn	2-10,000	
	Cs	0.05-500	Мо	0.05-10,000	Sn	0.2-500	Zr	0.5-500	
	Dy	0.05-1,000	Gd	0.05-1,000	Nd	0.1-1,000	Tb	0.01-1,000	
ME-MS61r™	Er	0.03-1,000	Но	0.01-1,000	Pr	0.03-1,000	Tm	0.01-1,000	€36.55 Full suite
	Eu	0.03-1,000	Lu	0.01-1,000	Sm	0.03-1,000	Yb	0.03-1,000	i un suite

<sup>\*</sup> Note: To include Hg by a separate method in the suite of elements above, please request ME-MS61™ instead of ME-MS61™.

### Single Elements by Four Acid

When analytical results for one or only a few elements with low detection limits are required. More elements are available on request.

CODE	AN	ALYTES & R	RAN	GES (ppm)		PRICE PER SAMPLE			
	Ag	0.01-100	Ga	0.05-500	Se	1-500	TI	0.02-500	
ME-MS62™	As	0.2-500	Мо	0.05-500	Sn	0.2-500	U	0.1-500	€15.55
0.25g sample	Bi	0.01-500	Re	0.002-100	Те	0.05-500	W	0.1-500	+ €1.35 / element
	Cd	0.02-500	Sb	0.05-500	Th	0.01-500			

Request specific elements.

# Aqua Regia With ICP-AES Finish

These methods are economical tools for first pass exploration geochemistry. Data reported from an aqua regia digestion should be considered as representing only the leachable portion of the particular analyte.

CODE	ΑN	IALYTES & RA		PRICE PER SAMPLE					
	Ag	0.2-100	Со	1-10,000	Mg	0.01%-25%	Sc	1-10,000	
	Al	0.01%-25%	Cr	1-10,000	Mn	5-50,000	Sr	1-10,000	€11.75 full package
	As	2-10,000	Cu	1-10,000	Мо	1-10,000	Th	20-10,000	or €5.75
ME-ICP41	В	10-10,000	Fe	0.01%-50%	Na	0.01%-10%	Ti	0.01%-10%	+ €0.80 /element
0.5g sample	Ва	10-10,000	Ga	10-10,000	Ni	1-10,000	TI	10-10,000	
*ME-ICP41m 1g sample	Ве	0.5-1,000	Hg	1-10,000	Р	10-10,000	U	10-10,000	€17.75
.9	Bi	2-10,000	K	0.01%-10%	Pb	2-10,000	٧	1-10,000	
	Ca	0.01%-25%	Li	10-10,000	S	0.01%-10%	W	10-10,000	
	Cd	0.5-1,000	La	10-10,000	Sb	2-10,000	Zn	2-10,000	

<sup>\*</sup>To include Hg to a lower detection limit of 0.005ppm by a separate method, please request package ME-ICP41m.

### Four Acid Digestion With ICP-AES Finish

Four acid digestions are able to dissolve most minerals, but although the term "near-total" is used, not all elements are quantitatively extracted in some sample matrices.

CODE	AN	ALYTES & R	ANG	GES (ppm)		PRICE PER SAMPLE			
	Ag	0.5-100	Cr	1-10,000	Мо	1-10,000	Th	20-10,000	
	Al	0.01%-50%	Cu	1-10,000	Na	0.01%-10%	Ti	0.01%-10%	€15.00 full package
ME-ICP61	As	5-10,000	Fe	0.01%-50%	Ni	1-10,000	TI	10-10,000	or €8.25
0.25g sample	Ва	10-10,000	Ga	10-10,000	Р	10-10,000	U	10-10,000	+ €0.80 /element
	Ве	0.5-1,000	K	0.01%-10%	Pb	2-10,000	٧	1-10,000	
*ME-ICP61m	Bi	2-10,000	Li	10-10,000	S	0.01%-10%	W	10-10,000	€25.40
0.75g sample	Са	0.01%-50%	La	10-10,000	Sb	5-10,000	Zn	2-10,000	
	Cd	0.5-1,000	Mg	0.01%-50%	Sc	1-10,000			
	Со	1-10,000	Mn	5-100,000	Sr	1-10,000			

 $<sup>^{\</sup>star}$  To include Hg in the suite of elements above, please request method ME-ICP61m

### Mercury

Aqua regia quantitatively dissolves Hg and uses a digestion temperature low enough to avoid fuming off this volatile element.

CODE	AN/	ALYTE & RANGES (ppm)	DESCRIPTION	PRICE PER SAMPLE
Hg-MS42	Нд	0.005-100	Trace level Hg by aqua regia and ICP-MS.  0.5g sample	€10.40
Hg-ICP42	Нд	1-100,000	High grade Hg by aqua regia and ICP-AES.  0.5g sample	€10.05
Hg-CON01	Нд	1-10,000	Hg in ores by acid digestion and ICP-AES. <b>2g sample</b>	€81.05

### Resistive Elements By Fusion

The lithium borate fusion & ICP-MS finish allows analysis of the most resistive elements at trace levels. Additional elements are available on request.

CODE	ANALYTES & RANGES (ppm)								PRICE PER SAMPLE
NAE NACOSTN	Се	0.1-10,000	Rb	0.2-10,000	Та	0.1-2,500	W	0.5-10,000	€18.65
ME-MS85™ 0.1g sample	La	0.1-10,000	Sn	0.5-10,000	Th	0.05-1,000	Υ	0.1-10,000	+ €1.35 /element
3	Nb	0.05-2,500	Sr	0.1-10,000	U	0.05-1,000	Zr	1-10,000	

Notes: For high grade range request ME-MS85h. For the full suite of elements by borate fusion & ICP-MS request ME-MS81 (see page 30).

# Portable XRF for Lithogeochemistry

The crucial lithogeochemical elements - silicon, titanium and zirconium - may be added to any ALS four acid method for a more complete element suite.

CODE	ANALYTES & RANGES	PRICE F	PER SAMPLE
pXRF-34	Portable XRF scan of an unmineralised pulverised sample. Ranges: Si 0.5%-47% Ti 0.1%-60% Zr 5ppm-5% 15g sample	€4.20	Add-on to multi-element analysis only.

### Intermediate Level Aqua Regia

These packages can be used as an economical alternative to analysing low grade ore or samples with known mineralisation. Data reported from an aqua regia digestion should be considered as representing only the leachable portion of the particular analyte.

CODE	AN	ALYTES & R	PRICE PER SAMPLE						
	Ag	1-200	Cr	5-50,000	Мо	5-50,000	Th	100-50,000	
	Al	0.05%-50%	Cu	5-50,000	Na	0.05%-50%	Ti	0.05%-50%	
	As	10-100,000	Fe	0.05%-50%	Ni	5-50,000	TI	50-50,000	
	Ва	50-50,000	Ga	50-50,000	Р	50-50,000	U	50-50,000	€18.80 full package
ME-ICP41a 0.4q sample	Ве	5-500	Нд	5-50,000	Pb	10-50,000	V	5-50,000	or €11.30
o19 sample	Bi	10-50,000	K	0.05%-50%	S	0.05%-10%	W	50-50,000	+ €2.55 /element
	Ca	0.05%-50%	La	50-50,000	Sb	10-50,000	Zn	10-50,000	
	Cd	5-2,500	Mg	0.05%-50%	Sc	5-50,000			
	Со	5-50,000	Mn	25-50,000	Sr	5-50,000			

### Intermediate Level Four Acid Digestion

These packages can be used as an economical alternative to analysing low grade ore or samples with known mineralisation. Four acid digestions are able to dissolve most minerals, but not all elements are quantitatively extracted in some samples.

CODE	AN	ALYTES & R	ANG		PRICE PER SAMPLE				
	Ag	1-200	Cr	10-100,000	Na	0.05%-30%	Ti	0.05%-30%	
	Al	0.05%-30%	Cu	10-100,000	Ni	10-100,000	ΤI	50-50,000	
	As	50-100,000	Fe	0.05%-50%	Р	50-100,000	U	50-50,000	
	Ва	50-50,000	Ga	50-50,000	Pb	20-100,000	٧	10-100,000	€21.30 full package
ME-ICP61a 0.4g sample	Ве	10-10,000	K	0.1%-30%	S	0.05%-10%	W	50-50,000	or €13.80
0.49 sample	Bi	20-50,000	La	50-50,000	Sb	50-50,000	Zn	20-100,000	+ €2.55 /element
	Са	0.05%-50%	Mg	0.05%-50%	Sc	10-50,000			
	Cd	10-10,000	Mn	10-100,000	Sr	10-100,000			
	Со	10-50,000	Мо	10-50,000	Th	50-50,000			



### ALS QCPro<sup>TM</sup>

ALS QCPro™ provides a platform to monitor your QA/QC program directly within Webtrieve™ while preserving anonymity from ALS using an encryption key.

- including expected values and ranges for routinely used reference materials.
- Create charts for reference materials, blanks and duplicate pairs with laboratory method precision control limits included.
- Compare multiple standards on one graph to check for misidentification.
- Review for switches between QA/QC and regular samples using sample received weights provided.
- Enquire about QC questions directly from ALS

service team

### Halogens

Elemental analysis of the halide minerals containing chlorine and fluorine generally require fusions that will retain the elements in solution, as well as specific instrumentation for analysis.

CODE	ANA (ppr	ALYTES & RANGES n)	DESCRIPTION	PRICE PER SAMPLE
CI-IC881	Cl	50-20,000	KOH fusion and ion chromatography. 0.2g sample	€21.95
CI-ELE81a	Cl	50-20,000	Specific to Cl in phosphates only. KOH fusion and ion selective electrode. 1g sample	€19.90
CI-XRF20	Cl	0.001%-6%	Lithium borate fusion and XRF. 0.7g sample	€19.45
CI-VOL66	Cl	0.01-65%	Nitric acid digestion and titration. 1g sample	€36.30
F-IC881	F	20-20,000	KOH fusion and ion chromatography. 0.2g sample	€21.90
F-ELE81a	F	20-20,000	KOH fusion and ion selective electrode. 0.2g sample	€19.90
F-ELE82	F	0.01-100%	${ m Na_2O_2}$ fusion, citric acid leach and ion selective electrode.	€28.20
ME-IC881	CI F	50-20,000 20-20,000	KOH fusion and ion chromatography.  0.2g sample	€30.75

### Loss On Ignition

LOI measures the content of a sample lost as gases when subjected to high temperatures, often including water and CO<sub>2</sub>. Many more temperatures and ignition times are available, please enquire.

CODE	ANALYTES & RA	NGES (%)	DESCRIPTION	PRICE PER SAMPLE
OA-GRA10			Gravimetric procedure after drying at 105°C.	€15.00
OA-GRA11	H <sub>2</sub> O (Moisture)	0.01-100	<ul><li>2 hours (normal samples).</li><li>24 hours (hygroscopic samples).</li><li>5g sample</li></ul>	€15.95  QAQC samples inserted for monitoring
OA-IR06	H <sub>2</sub> O + (Water of Crystallisation)	0.01-100	Combustion furnace and infrared spectrometry.  1g sample	€15.00
OA-GRA05xf	LOI @ 500°C	0.01-100	Loss on Ignition at 500°C after sample is pre-dried at 105°C.  1g sample.	€12.60
OA-GRA05	LOI @ 1000°C	0.01-100	Loss on Ignition at 1000°C on an as received basis.  1g sample.	€10.70



### Stable Isotopes

Many important parameters of mineralising fluids may be determined from stable isotope ratios. The isotopic alteration halo may extend beyond visible mineralogy changes, creating a larger deposit footprint for easier exploration vectoring.

CODE	ANALYTE	DESCRIPTION	PRICE PER SAMPLE
LS-ISTP01	C and O in Carbonate Minerals MDRU Mineral Deposit Research Unit	Offered in partnership with the Mineral Deposit Research Unit (MDRU) at the University of British Columbia. Carbon and oxygen isotopic composition is determined specifically on carbonate minerals in whole-rock pulps using laser spectroscopy. <b>0.5g sample</b>	€36.10 per sample for sample batches >10 samples.  €41.50 per sample for sample batches of <10 samples.*
O-ISTP01	O and H in Silicate	Specific to clays and silicate minerals. Determination using a	€133.00 each
H-ISTP01	Minerals	complex gas collection procedure and IRMS. Sample must be supplied as a single-mineral separate. TAT is 30 days.	€116.00 each
S-ISTP01	Sulphur	Specific to sulphide and sulphate minerals. Determination using TC/EA and IRMS. Sample must be supplied as a single-mineral separate. TAT is 30 days.	€62.00
CO-ISTP01	Carbon and Oxygen	Specific to minerals containing carbon and/or oxygen.  Determination using acid digestion and IRMS. Sample must be supplied as a single-mineral separate. TAT is 30 days.	€44.00

### Pb Isotope Ratios For Exploration

This fast, low-cost analysis of Pb isotope ratios in prepared samples allows fingerprinting of different lithologies and hydrothermal fluid flow pathways, providing a new vector to ore deposits.

CODE	ANALYTE	DESCRIPTION	PRICE PER SAMPLE
PbIS-RAT41	Six isotope ratios including <sup>204</sup> Pb,	Pb isotope ratios by acid digestion and ICP-MS analysis. Total Pb content of the sample is required in advance. May be run on whole rock pulps. <b>0.5g sample</b>	€32.90
PbIS-RAT61	<sup>206</sup> Pb, <sup>207</sup> Pb, and <sup>208</sup> Pb isotopes	For Aqua Regia Digestion request PbIS-RAT41 For Four Acid Digestion request PbIS-RAT61	€36.40

NOTE: Samples must contain >2ppm Pb for analysis to be viable

### Radiogenic Isotopes

These methods provide insight into provenance and character of hydrothermal fluids and rock genesis, helping unravel geological history for a more sophisticated understanding of your ore body.

CODE	ANALYTE	DESCRIPTION	PRICE PER SAMPLE
Pb-ISTP01	Pb/Pb	May be done on whole rock pulps or on specific Pb- bearing minerals. Measurement by acid digestion and HR-ICP-MS. Samples may require Hg separation at an additional cost. TAT is 30 days.	€307.80
Nd-ISTP01	Sm/Nd	Performed on whole rock pulps. Measurement by column separation and HR-ICP-MS. Total Sm and Nd content is required in advance. TAT is 30 days.	€655.00

### Geochronology

These methods may be used to date the ages of specific minerals, hydrothermal alteration events, and emplacement of volcanicplutonic units. Age constraints on important events can help refine the deposit model and identify alteration that did not contribute to mineralisation.

Sample sizes required for most isotopic analysis methods vary depending on mineralogy and purpose; please contact client services for more information.

CODE	ANALYTE	DESCRIPTION	PRICE PER SAMPLE
Ar-ISTP01	Ar/Ar	Done on targeted minerals. Rock and drill core should be submitted intact or crushed only, as sample prep is included in the price. Measurement by irradiation and step heating in a mass spectrometer. Price includes sample preparation. Turnaround time approximately 12 months.	€1,660.05
Re-ISTP01	Re/Os	Specific to molybdenite. Rock or drill core must be received whole as steel jaw crushing will contaminate the sample with Re. Age can only be determined for rocks of >0.5 Ma, and the molybdenite separate must contain >100ppm Re. Price includes mineral separation, solvent extraction, column separation and TIMS analysis. TAT is 70 days.	€1,752.65
U-ISTP02	U/РЬ	U-Pb dating by LA-ICP-MS of igneous rocks using zircon and monazite. Age of the sample is reported. Analysis includes a standard set of 30 elements, including REE. Price includes preparation of up to 1kg of sample.	€872.20 /20 grains*
U-ISTP03		U-Pb dating of detrital grains by LA-ICP-MS. Age probability distribution in the sample is reported. Analysis includes a standard set of 30 elements, including REE. Preparation of 2kg of sample included in price.	€1,446.25 /60 grains*

<sup>\*</sup> larger numbers of grains can be analyed at an increased cost.

### Mineral Chemistry

ALS has partnered with CODES Analytical Laboratories, at the University of Tasmania, to provide state of the art mineral analyses for exploration, mining and metallurgical applications.

CODES Analytical Laboratories **C@DES** 

CODE	ANALYTE	DESCRIPTION	PRICE PER SAMPLE
LA-MIN	Laser ablation mineral analyses	Quantitative analyses of in situ minerals. Advantage of small spot size (15-80 micron). Trace and major element compositions are reported.	€35.60 /analysis
MIN- MOUNT	Mineral mounts	Preparation of 25 mm round mounts for in-situ mineral analyses in rock samples (no crushing, mineral separation and grain mounting).	€48.10 /mount
SEM-IMG	Grain imaging	CL imaging of grains for isotopic dating using SEM. Cost dependent on number of grains or amount of time taken for mineral relationship imaging.	€129.05 /30 grains
PREP-THINP	Thin section	Preparation of thin sections for both reflected light	€96.15 per section/ Reflected light, SEM
PREP-THINS	preparation	microscopy and SEM analysis, and for transmitted light microscopy only.	€48.10 per section/ transmitted light

# Whole Rock Analysis, Lithogeochemistry, Sulphur and Carbon

The investigation of geological and ore forming processes is enhanced by targeted lithogeochemical analyses that are often carried out on a sub-set of samples during a thorough geochemical program. They are used to fully characterise rock type, along with trace element changes due to metamorphism, alteration and mineralisation. As there is no single analytical method that can fully define the full range of elements that are required for effective lithogeochemical investigations, ALS offers packaged combinations of analytical methods most appropriate for every element and designed to provide comprehensive information for, essentially, complete rock characterisation.

A wide variety of sulphur and carbon minerals and compounds are often found associated with ore deposits. These minerals can impact ore processing and how waste can be stored during mining. Identifying what form these elements are present in has important implications for ore and waste characterisation. These methods are also powerful tools when combined with large geochemical data sets for geometallurgy investigations.

Please submit at least four times the nominal sample weight for efficient service.



### Whole Rock **Analysis**

Both X-Ray fluorescence (XRF) and ICP-AES instrument finishes can be used effectively for the major rock-forming elements following a fusion. These methods are not suitable for samples with base or precious metals mineralisation.

Specific commodities such as iron ore, bauxite, and base metal sulphides should be analysed with packages designed for those sample types. Please see the Ores & Commodities section for more whole rock analysis options.

CODE	AN	ALYTES	AND	RANGE	S (%)				DESCRIPTION	PRICE PER SAMPLE
	Al <sub>2</sub> O <sub>3</sub>	0.01-100	Fe <sub>2</sub> O <sub>3</sub>	0.01-100	Na <sub>2</sub> O	0.01-10	SrO	0.01-1.5	Fused disc XRF,	€32.10
ME_XRF26*	BaO	0.01-66	K <sub>2</sub> O	0.01-15	P <sub>2</sub> O <sub>5</sub>	0.01-46	TiO <sub>2</sub>	0.01-30		
2g sample	CaO	0.01-60	MgO	0.01-50	SO <sub>3</sub>	0.01-34	LOI	0.01-100		
	Cr <sub>2</sub> O <sub>3</sub>	0.01-10	MnO	0.01-39	SiO <sub>2</sub>	0.01-100				

<sup>\*</sup> For unmineralised samples with moderate sulphide content, please request ME\_XRF06.

For mineralised and/or high sulphide content >4%, please request ME-XRF15c. Performed on dried sample therefore expected to report slightly higher than ME\_XRF06.

CODE	AN	ALYTES .	AND	RANGE	S (%)				DESCRIPTION	PRICE PER SAMPLE
	Al <sub>2</sub> O <sub>3</sub>	0.01-100	Fe <sub>2</sub> O <sub>3</sub>	0.01-100	Na <sub>2</sub> O	0.01-100	TiO <sub>2</sub>	0.01-100	Fused bead,	
ME_ICP06*	BaO	0.01-100	K <sub>2</sub> O	0.01-100	P <sub>2</sub> O <sub>5</sub>	0.01-100	LOI	0.01-100	acid digestion	620.40
2g sample	CaO	0.01-100	MgO	0.01-100	SiO <sub>2</sub>	0.01-100			and ICP-AES.  LOI by furnace	€32.10
	Cr <sub>2</sub> O <sub>2</sub>	0.002-100	MnO	0.01-100	SrO	0.01-100			or TGA	

 $<sup>^*\</sup>mbox{For mineralised}$  and/or high sulphide content >4%, please request ME-XRF15c. Both the ME\_XRF26 and ME\_ICP06 packages include LOI by furnace or TGA.

### Trace Elements by Li Borate **Fusion**

A lithium borate fusion prior to acid dissolution and ICP-MS analysis provides the most quantitative analytical approach for a broad suite of trace elements. Options for adding the whole rock elements from an ICP-AES analysis on the same fusion, or base metals from a separate four acid digestion, are available.

CODE	Al	NALYTES	AN	D RANGE	ES ( <sub> </sub>	opm)			DESCRIPTION	PRICE PER SAMPLE	
	Ва	0.5-10,000	Hf	0.05-10,000	Sm	0.03-1,000	٧	5-10,000			
	Се	0.1-10,000	Но	0.01-1,000	Sn	0.5-10,000	W	0.5-10,000			
	Cr	5-10,000	La	0.1-10,000	Sr	0.1-10,000	Υ	0.1-10,000			
	Cs	0.01-10,000	Lu	0.01-1,000	Та	0.1-2,500	Yb	0.03-1,000	Fused bead.		
ME-MS81™ 2g sample	Dy	0.05-1,000	Nb	0.05-2,500	Tb	0.01-1,000	Zr	1-10,000	acid digestion	€33.95	
zgsampic	Er	0.03-1,000	Nd	0.1-10,000	Th	0.05-1,000			and ICP-MS		
	Eu	0.02-1,000	Pr	0.02-1,000	Ti	0.01%-10%					
	Ga	0.1-1,000	Rb	0.2-10,000	Tm	0.01-1,000					
	Gd	0.05-1,000	Sc	0.5-500	U	0.05-1,000					
ME-MS81d™	ME-MS81d <sup>™</sup> Combination of Rare Earth & Trace Elements from method ME-MS81 <sup>™</sup> plus whole rock package by method ME-ICP06.										
	Ag	0.5-100	Со	1-10,000	Мо	1-10,000	Sc	1-10,000	. Four acid	€7.95	
ME-4ACD81 0.25g sample	As	5-10,000	Cu	1-10,000	Ni	1-10,000	TI	10-10,000	digestion and	Add on to borate	
0.23g sample	Cd	0.5-1,000	Li	10-10,000	Pb	2-10,000	Zn	2-10,000	ICP-AES	fusion methods only	





### Complete Characterisation **Packages**

By combining a number of methods into one cost effective package, a complete sample characterisation is obtained. These packages combine whole rock analysis, trace elements by fusion, aqua regia digestion for the volatile trace elements, carbon and sulphur by combustion analysis, and several detection limit options for the base metals.

Other method combinations are available for complete characterisation. Please enquire with your local client services team for more information.

These packages are suitable only for unmineralised samples. To add gold analysis, please see the Precious Metals section.

Minimum sample size is 10g.

CODE	ANA	ALYTES AN	PRICE PER SAMPLE						
	SiO <sub>2</sub>	0.01-100%	MgO	0.01-100%	TiO <sub>2</sub>	0.01-100%	BaO	0.01-100%	
ME-ICP06	Al <sub>2</sub> O <sub>3</sub>	0.01-100%	Na <sub>2</sub> O	0.01-100%	MnO	0.01-100%	LOI	0.01-100%	
ME-ICPU6	Fe <sub>2</sub> O <sub>3</sub>	0.01-100%	K <sub>2</sub> O	0.01-100%	P <sub>2</sub> O <sub>5</sub>	0.01-100%			
	CaO	0.01-100%	Cr <sub>2</sub> O <sub>3</sub>	0.002-100%	SrO	0.01-100%			
ME-IR08	С	0.01-50%	S	0.01-50%					
	Ва	0.5-10,000	Gd	0.05-1,000	Sm	0.03-1,000	W	0.5-10,000	
	Се	0.1-10,000	Hf	0.05-10,000	Sn	0.5-10,000	Υ	0.1-10,000	
	Cr	5-10,000	Но	0.01-1,000	Sr	0.1-10,000	Yb	0.03-1,000	Sold only as
	Cs	0.01-10,000	La	0.1-10,000	Та	0.1-2,500	Zr	1-10,000	complete packages.
ME-MS81™	Dy	0.05-1,000	Lu	0.01-1,000	Tb	0.01-1,000			CCP-PKG01 €78.35
	Er	0.03-1,000	Nb	0.05-2,500	Th	0.05-1,000			CCP-PKG03 €84.45 Includes ME-XRF26 instead of ME-ICP06
	Eu	0.02-1,000	Nd	0.1-10,000	Tm	0.01-1,000			
	Ga	0.1-1,000	Pr	0.02-1,000	U	0.05-1,000			
	Ge	5-1,000	Rb	0.2-10,000	V	5-10,000			
	As	0.1-250	In	0.005-250	Se	0.2-250			
ME-MS42™*	Bi	0.01-250	Re	0.001-250	Те	0.01-250			
	Нд	0.005-25	Sb	0.05-250	TI	0.02-250			
	Ag	0.5-100	Cu	1-10,000	Ni	1-10,000	Zn	2-10,000	
ME-4ACD81	Cd	0.5-1,000	Li	10-10,000	Pb	2-10,000			
	Со	1-10,000	Мо	1-10,000	Sc	1-10,000			
	Ag	0.01-100	Cu	0.2-10,000	Ni	0.2-10,000	Zn	2-10,000	CCP-PKG05 <b>€91.30</b>
ME-MS61™	Cd	0.02-1,000	Li	0.2-10,000	Pb	0.5-10,000			Includes ME-MS61™ instead of ME-
	Со	0.1-10,000	Мо	0.05-10,000	Sc	0.1-10,000			4ACD81
	Ag	0.002-100	Cu	0.02-10,000	Ni	0.08-10,000	Zn	0.2-10,000	CCP-PKG06 €105.70
ME-MS61L™	Cd	0.005-1,000	Li	0.2-10,000	Pb	0.01-10,000			Includes ME-MS61L™ with super trace
	Со	0.005-10,000	Мо	0.02-10,000	Sc	0.01-10,000			detection limits.

<sup>\*</sup>Other customisable options such as super trace detection limits ME-MS42L™ available for substitution of ME-MS42™

### Sulphur Methods

Accurate sulphur speciation can be crucial to early identification of recovery and environmental issues on many projects. Variations on the most common speciation methods can be implemented to suit your project's specific mineralogy; please contact client services in your region for more information.

CODE	ANALYTES &	RANGES (%)	DESCRIPTION	PRICE PER SAMPLE	
S-IR08	S (Total)	0.01%-50%	Total sulphur by induction furnace/IR 0.1g sample	€15.00	
S-GRA07	S (Elemental)	0.01%-100%	Solvent leach with remaining elemental sulphur analysed by gravimetric finish.  3g sample	€33.75	
S-GRA06a	S (Sulphate)	0.01%-50%	HCl (15%) leach of soluble sulphates, precipitation as barium sulphate and gravimetric finish. Note: little to no dissolution of barite/celestite. 1g sample	€27.50	
S-IR06a	S (Sulphide)	0.01%-50%	HCI (25%) leach to remove sulphates; induction furnace/IR. Note: little to no dissolution of barite/celestite. 0.1g sample	€21.90	
S-GRA06	S (Sulphate)	0.01%-40%	NaCO <sub>3</sub> leach of sulphates, precipitation as barium sulphate and gravimetric finish. 1g sample	€31.20	
S-IR07	S (Sulphide)	0.01%-50%	$NaCO_3$ leach of sulphates, induction furnace/IR. 0.1g sample	€32.10	

### Carbon Methods

Carbon has important metallurgical and environmental implications for many types of mineral deposits. Carbonates may consume acid, impacting leach process design and mine waste remediation, while preg robbing by organic carbon can interfere with the cyanidation of gold and silver ores.

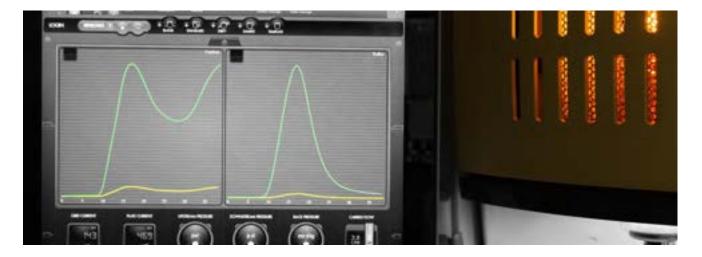
CODE	ANALYTES &	RANGES (%)	DESCRIPTION	PRICE PER SAMPLE
C-IR07	C (Total)	0.01%-50%	Total carbon by induction furnace/IR.  0.1g sample	€15.00
C-IR06a	C (Non- Carbonate)	0.01%-50%	HCl (25%) leach at high temperature for 1 hour to expel carbonates as $\mathrm{CO}_{2^l}$ residue analysed for C by induction furnace/IR. 0.1g sample	€22.35
C-GAS05	CO <sub>2</sub> (Carbonate)	0.2%-50%	${\rm HCIO_4}$ digestion and ${\rm CO_2}$ coulometer. <b>0.1g sample</b>	€21.55
C-IR18	C (Graphite)	0.02%-50%	HCI (50%) leach of carbonates, roasting to remove organic carbon, induction furnace/IR.  0.1g sample	€37.55
C-IR17	C (Non- Carbonate)	0.02%-100%	Slow and repeated addition of HCI (50%) to decompose and evolve carbonates as CO <sub>2</sub> . Residual carbon is then analysed by induction furnace/IR.  0.1g sample	€29.55
C-CAL15	C (Carbonate)	0.02%-100%	Carbonate carbon calculated by difference. Requires C-IR07, C-IR17.	€0.00

### Sulphur and Carbon Packages

These elements are often determined together, so ALS provides several economic packages for convenience.

CODE	ANALYTES 8	RANGES (%)	DESCRIPTION	PRICE PER SAMPLE
ME-IR08	C (Total) and S (Total)		Total carbon and sulphur by induction furnace/IR. <b>0.1g sample</b>	€21.00
ME-IR06a	C (Organic) and S (Sulphide)*		Non-Carbonate carbon and sulphide sulphur by HCI (25%) leach to remove carbonates and sulphates, induction furnace/IR. 0.1g sample	€30.75

<sup>\*</sup>Sulphide sulphur may be overstated if  $BaSO_4$  or  $SrSO_4$  are present as they are insoluble with the HCl leach.



# Specific Ores & Commodities

Procedures for the evaluation of ores and high grade materials are optimised for accuracy, precision and recovery of the target element. No single digestion or analytical method is suitable for all cases, and ALS provides a wide variety of procedures so the most appropriate method can be selected. Choices include acid digestions with ICP-AES finish; fusion and XRF determination for resistive elements and bulk commodities; specialised solvent digestions for uncommon ores; and classical volumetric methods for very high grade base metals.

Please submit at least four times the nominal sample weight for efficient service.

# Copper Mineral Selective Leaches

These methods may be performed alone or in sequence to semiquantitatively identify potential recovery by various ore processing methods. ALS can also provide custom methods based on metallurgical requirements.

CODE	ANA	ALYTES & RANGES (%)	DESCRIPTION	PRICE PER SAMPLE
Cu-AA04	Cu	0.01-10	Citric acid leach and AAS finish. 0.25g sample	€12.90
Cu-AA05	Cu	0.001-10	Sulphuric acid leach and AAS finish. 1g sample	€12.90
Cu-AA07n	Cu	0.001-100	Sulphuric acid/Na sulfite leach and AAS finish.  1g sample	€12.90
Cu-AA08q	Cu	0.001-100	Sulphuric acid/ferric sulphate leach and AAS finish. 1g sample	€13.95
Cu-AA17	Cu	0.001-10	Cyanide leach and AAS finish. 2g sample	€19.05
Cu-PKG06LI	Cu	Various	Sequential leach for oxide, sulphide and residual Cu. Various options available.  1g sample	€43.80

# Total Copper

Aqua regia is an effective solvent for copper oxides and sulphides, but copper occurring with other commodities like molybdenum can be analysed by four acid digestion for consistency across data sets.

CODE	ANALYTES 8	& RANGES (%)	DESCRIPTION	PRICE PER SAMPLE
Cu-ICP41	Trace Cu	1-10,000 ppm	Aqua regia digestion and ICP finish.  0.5g sample	€6.55
Cu-ICP61	Trace Cu	1-10,000 ppm	Four acid digestion and ICP finish.  0.25g sample	€9.05
Cu-OG46	Cu Assay	0.001-50	Aqua regia digestion and ICP finish.  0.4g sample	€11.30
Cu-OG62	Cu Assay	0.001-50	Four acid digestion and ICP finish.  0.4g sample	€13.80
Cu_SCR21	Native Cu	0.01-100	Screen 1kg sample to 100 microns, duplicate assay on 0.25g of undersize fraction and assay of entire oversize fraction by four acid digestion and AAS finish.	€129.25
Cu-VOL61	Cu		HNO <sub>3</sub> -HCl-HF-H <sub>2</sub> SO <sub>4</sub> acid digestion followed	€43.75
Cu-CON02	Concentrate	0.01-100	by titration. Cu-CON02 performed in duplicate. 2g sample	€81.05

# Iron Ore Analysis

Lithium borate fusion and XRF finish is the industry method of choice for the analysis of oxide iron ores. Single or multi-temperature LOI is available, customisable as required.

CODE	ANA	LYTES & F	RANG	iES (%)	DESCRIPTION	PRICE PER SAMPLE		
	Al <sub>2</sub> O <sub>3</sub>	0.01-100	K <sub>2</sub> O	0.001-6.3	Sn	0.001-1.5		
	As	0.001-1.5	MgO	0.01-40	Sr	0.001-1.5		
ME_XRF21u	Ва	0.001-10	Mn	0.001-25	TiO <sub>2</sub>	0.01-30		
(unnormalised)	CaO	0.01-40	Na <sub>2</sub> O	0.005-8	V	0.001-5		
ME_XRF21n	Cl	0.001-6	Ni	0.001-8	Zn	0.001-1.5	Fused disc XRF.	€55.35
(normalised)	Со	0.001-5	Р	0.001-10	Zr	0.001-1		LOI included as part of this procedure
0.7g sample	Cr <sub>2</sub> 0 <sub>3</sub>	0.001-10	Pb	0.001-2	Total	0.01-110		
	Cu	0.001-1.5	S	0.001-5				procedure
	Fe	0.01-75	SiO <sub>2</sub>	0.01-100				
OA-GRA05x ME-GRA05	Loss or 1g sam	~		Furnace or Thermogravimetric Analyser (TGA)				

# Davis Tube Recovery

ALS recommends discussion to determine optimum protocol for your particular ore type. Grind curve confirmation tests, laser sizing, cyclosizing and wet screening are also available.

CODE	DESCRIPTION	PRICE PER SAMPLE
DTR_PREP	Multi-stage sieving and pulverising.	€58.75
DTR_FeRec	DTR iron recovery.	By Quotation
ME_XRF21h/c/t	XRF analysis on various DTR fractions (head, concentrate, tailing).  0.7g sample each	€55.35 each
OA-GRA05xh/xc/xt	Loss on Ignition reported as part of this method.	
Fe-VOL05	Ferrous iron by titration (FeO; 0.01-100%).  1g sample	€26.60
MAG-DTR	Recovery of magnetic fraction by DTR	€38.55
MAG-SUS	Magnetic susceptibility.	€16.90

<sup>\*</sup>Note: These methods are not suitable for samples with base or precious metals mineralisation.

# Bauxite Analysis

XRF is the industry-standard analytical method for bauxite analysis. Results are reported on a dry weight (110°C) basis by default. Additional characterisation methods such as organic carbon, reactive silica and available alumina comply fully with CETEM performance criteria. Multiscreen sizing to determine the optimum screen size for recovery and subsequent wet beneficiation are also available.

CODE	AN	ALYTES & RA	NGE	S (%)			DESCRIPTION	PRICE PER SAMPLE
	Al <sub>2</sub> O <sub>3</sub>	0.01-100	MgO	0.01-40	SrO	0.01-1.5		
ME_XRF13u	BaO	0.01-10	MnO	0.01-31	TiO <sub>2</sub>	0.01-30		
(unnormalised)	CaO	0.01-40	Na <sub>2</sub> O	0.01-5.3	V <sub>2</sub> O <sub>5</sub>	0.01-8	Fused disc XRF.	
ME_XRF13n	Cr <sub>2</sub> 0 <sub>3</sub>	0.01-10	P <sub>2</sub> O <sub>5</sub>	0.01-23	Zn	0.01-1.6	0.7g sample.	€55.35 LOI included
(normalised)	Fe <sub>2</sub> O <sub>3</sub>	0.01-100	SiO <sub>2</sub>	0.05-100	$ZrO_2$	0.01-1.5		as part of this
	K <sub>2</sub> 0	0.001-6.3	SO <sub>3</sub>	0.01-12.5	Total	0.01-110		procedure
OA-GRA05x ME-GRA05		•					Furnace or Thermo-gravimetric Analyser (TGA).	2
C-IR17	evolve	nd repeated add carbonates as ( ion furnace/IR. ( ample	CO <sub>2</sub> . Re	esidual carbon i		•	TOC by Combustion.	€29.55
ME-LICP01	digest caustic	ve Silica and Ava ion temperature c strength and sa sted by the clien nple	e 145°C ample/	Microwave digestion, chemical separation and ICP-AES analysis.	€31.65			
ME-LICP02	tempe	ve Silica and Avail rature 235°C. Alte e/caustic weight r nple	ernative	e temperatures,	strength and	Microwave digestion, chemical separation and ICP-AES analysis.	€34.85	
*Si-NIR07	Kaolin	itic Silica, 0.4%-1	100%. 2	2g sample			Fourier Transform infrared (FT-NIR).	€5.35

 $<sup>^{\</sup>star}$ Si-NIR07 requires calibration to be set up with multiple samples from the same deposit that have been analysed by an alternative technique for Kaolinitic Silica to set up a chemometric algorithm.

# Nickel Laterite

The elements listed are reported by default, but others are available if they are significant in your deposit. Loss on Ignition (LOI) is an important component of the total analysis.

CODE	AN	ALYTES	& RA	NGES (	%)				DESCRIPTION	PRICE PER SAMPLE	
	Al <sub>2</sub> O <sub>3</sub>	0.01-100	Fe <sub>2</sub> O <sub>3</sub>	0.01-100	Ni	0.005-7.8	Zn	0.001-1.6			
ME_XRF12u* (unnormalised)	CaO	0.01-40	K <sub>2</sub> O	0.01-6.3	P <sub>2</sub> O <sub>5</sub>	0.005- 23	Total	0.01-110			
ME_XRF12n*	Со	0.001-7	MgO	0.01-50	Pb	0.005-1.8			Fused disc XRF.	€55.35	
(normalised) 0.7g sample	Cr <sub>2</sub> O <sub>3</sub>	0.005-10	MnO	0.005- 30	SiO <sub>2</sub>	0.05-100				LOI included as part of this	
	Cu	0.001-1.6	Na <sub>2</sub> O	0.01-5.3	TiO <sub>2</sub>	0.01-30				procedure	
OA-GRA05x Loss on Ignition  ME-GRA05 1g sample  Furnace or Thermogravimetric Analyser (TGA)											

<sup>\*</sup>Scandium may be added for an additional cost.

# **Phosphates**

The elements listed are reported by default, but others are available if they are significant in your deposit. Loss on Ignition (LOI) is an important component of the total analysis.

CODE	AN	ALYTES	& RA	NGES (	%)				DESCRIPTION	PRICE PER SAMPLE
	2 3		K <sub>2</sub> O	0.01-10	Na <sub>2</sub> O	0.01-11	TiO <sub>2</sub>	0.01-30		
ME_XRF24* 0.7g sample	CaO	0.01-60	MgO	0.01-50	P <sub>2</sub> O <sub>5</sub>	0.01-50	Total	0.01-110	Fused disc XRF.	€55.35
			MnO <sub>2</sub>	0.01-48	SiO <sub>2</sub>	0.01-100				LOI included
OA-GRA05x ME-GRA05		•	Furnace or Thermogravimetric Analyser (TGA).	as part of this procedure						

<sup>\*</sup>Fluorine may be added for an additional cost.

# Chromite and Manganese Ores

The elements listed are reported by default, but others are available if they are significant in your deposit. Loss on Ignition (LOI) is an important component of the total analysis.

CODE	AN	ALYTES	& RA	NGES (	DESCRIPTION	PRICE PER SAMPLE				
	Al <sub>2</sub> O <sub>3</sub>	0.01-100	Fe <sub>2</sub> O <sub>3</sub>	0.01-100	Na <sub>2</sub> O	0.01-10	TiO <sub>2</sub>	0.01-30		
ME_XRF26s	BaO	0.01-66	K <sub>2</sub> O	0.01-15	P <sub>2</sub> O <sub>5</sub>	0.01-46	Total	0.01-110	Fused disc XRF.	
0.7g sample	CaO	0.01-60	MgO	0.01-50	SO <sub>3</sub>	0.01-34			rusea aisc ARF.	€54.25
	Cr <sub>2</sub> O <sub>3</sub>	0.01-60	MnO	0.01-80	SiO <sub>2</sub>	0.05-100				LOI included as part
OA-GRA05x Loss on Ignition ME-GRA05 1g sample									Furnace or Thermogravimetric Analyser (TGA).	of this procedure

# Trace Level Lithium **Exploration**

Lithium hosted in pegmatites and jadarite can occur with economic grades of rare earths and other trace metals such as boron and cesium. A sodium peroxide fusion is required for complete recovery in these deposits.

Silica is not reportable by ME-MS89 $L^{TM}$  due to the use of HF during digestion and interaction with glassware. Si and elements from ME-ICP81 may be added to ME- $MS89L^{TM}$  for an additional fee.

CODE	AN	ALYTES & RA	ANG	iES (ppm)					PRICE PER SAMPLE
	Ag	5-12,500	Eu	0.03-25,000	Nb	0.8-25,000	Те	0.5-25,000	
	As	4-25,000	Fe	0.05%-25%	Nd	0.07-25,000	Th	0.1-25,000	
	В*	8-25,000	Ga	0.5-25,000	Ni	10-25,000	Ti	0.005%-25%	
	Ва	2-25,000	Gd	0.03-25,000	Pb	0.5-25,000	TI	0.02-25,000	
ME-MS89L™	Ве	0.4-25,000	Ge	0.5-25,000	Pr	0.03-25,000	Tm	0.01-25,000	€46.95
0.2g sample	Bi	0.1-25,000	Но	0.01-25,000	Rb	0.5-25,000	U	0.2-25,000	*€5.90
*B-MS89L	Ca	0.1%-25%	In	0.3-25,000	Re	0.01-25,000	٧	1-25,000	Add-on only
D-WISO/L	Cd	0.8-25,000	Κ	0.05%-25%	Sb	0.3-25,000	W	0.3-25,000	
	Се	0.2-25,000	La	0.08-25,000	Se	3-25,000	Υ	0.2-25,000	
	Со	0.5-25,000	Li	2-25,000	Sm	0.04-25,000	Yb	0.02-25,000	
	Cs	0.1-25,000	Lu	0.05-25,000	Sn	3-25,000	Zn	10-25,000	
	Cu	20-25,000	Mg	0.01%-30%	Sr	20-25,000			
	Dy	0.03-25,000	Mn	10-25,000	Ta	0.04-25,000			
	Er	0.02-25,000	Мо	2-25,000	Tb	0.01-25,000			

<sup>\*</sup>B-MS89L - Glassless digestion and analysis to eliminate boron from labware

# Intermediate and Ore Grade Lithium

More elements may be added to these methods, and they may be packaged with ICP-MS finishes for associated pegmatitehosted commodities at trace levels

CODE	ANA	ALYTES & R	PRICE PER SAMPLE						
	Al <sub>2</sub> O <sub>3</sub>	0.02%-100%	Cu	0.01%-50%	MnO	0.01%-50%	TiO <sub>2</sub>	0.02%-83%	
	As	0.01%-10%	Fe <sub>2</sub> O <sub>3</sub>	0.01%-100%	Ni	0.005%-30%	Zn	0.01%-60%	
ME-ICP89 0.2g sample	CaO	0.07%-70%	K <sub>2</sub> O	0.06%-60%	Pb	0.01%-30%			€37.65
o.zg sampic	Со	0.005%-30%	Li	0.001%-10%	S	0.01%-60%			
	Cr <sub>2</sub> O <sub>3</sub>	0.01%-88%	MgO	0.01%-50%	SiO <sub>2</sub>	0.2%-100%			
MS91-PKG		~				S determination ion suite. <b>0.2</b> g			€58.15
	Li	0.001%-10%	sion and and B	€21.55 one element					
ME-ICP82b	В	0.02%-50%	resou	_		n known depos			€25.15 both elements

# Lithium In Sedimentary **Deposits**

In many cases, aqua regia provides better recovery of Li than four acid digestions due to complex chemical reactions. Roasting samples prior to four acid digestions, particularly hectorite, may mitigate this effect.

CODE	Αľ	NALYTES & RANGES	DESCRIPTION	PRICE PER SAMPLE
Li-ICP41	Li	10ppm-1%	Aqua regia and ICP-AES finish. Multi-element package also available. <b>0.5g sample</b>	€6.55
Li-ICP61	Li	10ppm-1%	Four acid and ICP-AES finish. Multi-element package also available. <b>0.25g sample</b>	€9.05
Li-OG63	Li	0.005%-10%	Ore grade Li by specialised four-acid digestion and ICP-AES finish. Best suited to Li-bearing silicate sediments. <b>0.4g sample</b>	€12.45
RST-21	Dry	roasting pre-treatment	Roasting samples prior to analysis may increase Li recovery due to excess water content promoting insoluble salt formation.	€7.55

# Lithium Brines

ALS analyses brine samples after settling of suspended particles. If the samples require acidification or filtration in the lab, please indicate this prominently on the sample submittal form.

CODE	AN	ALYTES & R	AN	GES (mg/L)					PRICE PER SAMPLE
ME-MS14™	Li	0.01-10	€49.95						
	Ag	0.5-100	Cd	0.2-100	Mg	5-10,000	S	5-50,000	
ME IODAE	Al	5-10,000	Со	1-1,000	Mn	0.5-1,000	Sb	5-1,000	
ME-ICP15	As	5-1,000	Cr	1-1,000	Мо	0.5-1,000	Sc	0.05-2,000	
Requires	В	5-10,000	Cu	0.5-1,000	Na	100-150,000	Sr	2-5,000	€37.90
100mL brine	Ва	0.5-1,000	Fe	50-50,000	Ni	2-1,000	Ti	0.5-1,000	
brine	Ве	0.05-100	Κ	100-150,000	Р	5-1,000	٧	0.5-1,000	
	Ca	10-150,000	Li	0.5-20,000	Pb	5-1,000	Zn	0.5-1,000	
Li-BrPKG		Conductivity, , Alkalinity	hium brines.	€28.65					

# **Uranium**

ALS is qualified and experienced in handling NORM samples in every area with active uranium exploration and mining, with added lab certification in certain jurisdictions.

CODE	ANALYTE	PRICE PER SAMPLE
UEXP-PKG01	An exploration package targeted at unconformity-hosted uranium deposits where the ore is in the basin sedimentary rocks. <b>1g sample</b> Includes full 62 element suite from ME-MS41L™. Includes REEs and Pb isotope concentrations. <sup>204</sup> Pb, <sup>206</sup> Pb, <sup>207</sup> Pb, <sup>208</sup> Pb − 0.005-250ppm Also includes ultra-trace boron by fusion from B-MS82L. B − 5-10,000ppm	€58.30
ME-MS61u™	Full 48 element suite from ME-MS61™, optimised for U with specific CRMs for superior quality control.  0.25g sample	€47.20
U-XRF10*	Ore grade U assay (0.01%-15%). 2g sample	€18.90
U-XRF15b	Ore grade U assay (0.01%- 51%). Fusion with oxidising flux.  0.5g sample	€33.05

<sup>\*</sup>For samples with >4% sulphide choose method U-XRF15b.

# Ore Grade Rare Earth Elements

Many REEs occur in minerals resistant to acid digestion, so fusion is the preferred method of decomposition. ALS offers ICP-MS/ICP-AES and XRF determinations. These methods are most appropriate for known ores; see the Whole Rock Analysis & Lithogeochemistry section for trace level methods.

CODE	AN.	ALYTES & R	AN	GES (ppm)					PRICE PER SAMPLE
	Ce*	3-50,000	Но	0.05-5,000	Rb	1-50,000	Tm	0.05-5,000	
	Dy*	0.3-5,000	La*	3-50,000	Sm*	0.2-5,000	U	0.3-5,000	
ME-MS81h™	Er	0.2-5,000	Lu	0.05-5,000	Sn	5-50,000	W	5-50,000	CEO / E
0.1g sample	Eu	0.2-5,000	Nb	1-5,000	Ta	0.5-5,000	Υ	3-50,000	€52.65
	Gd*	0.3-5000	Nd*	0.5-50,000	Tb*	0.05-5,000	Yb	0.2-5,000	
	Hf	1-50,000	Pr*	0.2-5,000	Th	0.3-5,000	Zr	10-50,000	

<sup>\*</sup>These elements may be determined up to 30% by ME-OGREE.

CODE	ANALYTES	& RANC	SES (9	%)			PRICE PER SAMPLE
	CeO <sub>2</sub>	0.01-50	Ho <sub>2</sub> O <sub>3</sub>	0.01-10	Sm <sub>2</sub> O <sub>3</sub>	0.01-10	_
	Dy <sub>2</sub> O <sub>3</sub>	0.01-10	La <sub>2</sub> O <sub>3</sub>	0.01-50	Tb <sub>4</sub> O <sub>7</sub>	0.01-10	
ME_XRF30 0.7g sample	Er <sub>2</sub> O <sub>3</sub>	0.01-10	Lu <sub>2</sub> O <sub>3</sub>	0.01-10	Tm <sub>2</sub> O <sub>3</sub>	0.01-10	€39.75
	Eu <sub>2</sub> O <sub>3</sub>	0.01-10	Nd <sub>2</sub> O <sub>3</sub>	0.01-10	Υ	0.01-10	LOI included as part
	Gd <sub>2</sub> O <sub>3</sub>	0.01-10	Pr <sub>6</sub> O <sub>11</sub>	0.01-10	Yb <sub>2</sub> O <sub>3</sub>	0.01-10	of this procedure.
OA-GRA05x ME-GRA05	Loss on Ignition	١		Furnace or Thermo	gravin	netric Analyser (TGA)	

# Uncommon Metals

These elements have many high-tech applications in electronics, engineering and pharmaceuticals. They require specialised digestions and instrument methods for precise and accurate measurement.

CODE	ANA	ALYTE RANGE (ppm)	DESCRIPTION	PRICE PER SAMPLE
Be-ICP81	Ве	0.01%-100%	Sodium peroxide fusion and ICP-AES finish.  0.2g sample	€22.05
B-MS82L	В	5-10,000	NaOH fusion and ICP-MS finish for super trace B. 0.5g sample	€20.40
ME-ICP82b	B Li	0.02%-50% 0.001%-10%	Na <sub>2</sub> O <sub>2</sub> fusion and ICP-AES finish. B and/or Li may be reported. <b>0.2g sample</b>	€21.55 one element €25.15 both elements
Ge-MS66	Ge	1-500	HNO <sub>3</sub> -HF digestion with orthophosphoric acid leach and ICP-MS finish. <b>0.5g sample</b>	€34.45

# Potash

This package is designed for potash exploration to report total chemical composition of samples as well as the proportion of analytes that can be leached with water. ME-XRF26k is a fusion-XRF method that reports total content where ME-ICP03k is a water-leach method that reports soluble elements. OA-GRA04k provides the percentage of residue insoluble in water using a gravimetric method.

CODE	AN	ALYTES & RANG	iES (%	6)			PRICE PER SAMPLE
	Al <sub>2</sub> O <sub>3</sub>	0.01-100	Fe <sub>2</sub> O <sub>3</sub>	0.01-100	P <sub>2</sub> O <sub>5</sub>	0.01-46	
	ВаО	0.01-66	K <sub>2</sub> O	0.01-65	SO <sub>3</sub>	0.01-71	
ME-XRF26k	CaO	0.01-60	MgO	0.01-50	SiO <sub>2</sub>	0.05-100	
	Cl	0.01-65	MnO	0.01-39	SrO	0.01-1.5	€62.80
	Cr <sub>2</sub> O <sub>3</sub>	0.01-10	Na <sub>2</sub> O	0.01-55	TiO <sub>2</sub>	0.01-30	ME-POTPKG Sold only as a
OA-GRA05x	LOI	0.01-100	Fe <sub>2</sub> O <sub>3</sub>	0.01-100	P <sub>2</sub> O <sub>5</sub>	0.01-46	complete package
NAT LODGO	Ca	0.01 - 25	K	0.01 - 55	Na	0.01 - 42	
ME-ICP03k	Fe	0.01 - 50	Mg	0.01 - 25	S	0.01 - 30	
OA-GRA04k		Water Insoluble		0.5-100			

# Aqua Regia Overlimit Methods

Aqua regia is a powerful solvent for sulphides, silver and base metals. This method may be triggered as an overrange  $method\ automatically\ on$ multi-element geochemistry packages.

CODE	ODE ANALYTES & RANGES (%)											
	Ag	1-1,500ppm	Со	0.0005-30	Mn	0.01-60	Pb	0.001-20	€8.75			
(+)-OG46 <b>0.4g sample</b>	As	0.001-60	Cu	0.001-50	Мо	0.001-10	S	0.01-10	+€2.55	/element		
o. 49 sample	Cd	0.001-10	Fe	0.01-100	Ni	0.001-30	Zn	0.001-30				

# Four Acid Overlimit Methods

Four acid digestion breaks down most silicates and all but the most resistive minerals. This method may be triggered as an overrange method automatically on multi-element geochemistry packages.

CODE	A۱	IALYTES & R	AN	GES (%)					PRICE P	ER SAMPLE
	Ag	1-1,500ppm	Со	0.0005-30	Mg	0.01-50	Pb	0.001-20		
(+)-OG62	As	0.001-30	Cr	0.002-30	Mn	0.01-60	S	0.01-50	€11.25	
0.4g sample	Bi	0.001-30	Cu	0.001-50	Мо	0.001-10	Zn	0.001-30	+€2.55	/element
	Cd	0.001-10	Fe	0.01-100	Ni	0.001-30				

# Titration Methods

Certain ore deposits naturally have extremely high (>30%) base metal content over short intervals. Specialised digestions and classical chemistry methods are required to analyse these samples.

CODE	ANA	LYTES & RANGES (%)	DESCRIPTION	PRICE PER SAMPLE
Cu-VOL61	Cu	0.01-100	Cu by Titration. <b>0.5g sample</b>	€43.75
Zn-VOL50	Zn	0.01-100	Zn by Titration. <b>1g sample</b>	€24.95
Pb-VOL70	Pb	0.01-100	Pb by Titration. <b>1g sample</b>	€37.50
Fe-VOL51	Fe	0.01-100	Total Fe in Concentrates by titration. 1g sample	€44.70
Fe-VOL05	FeO	0.01-100	Ferrous Iron (FeO) by titration. 1g sample	€26.60

# Intermediate Level Oxidising Digestion

A strong oxidising digestion utilising HNO<sub>3</sub>, KClO<sub>3</sub> and HBr with aqua regia is applicable to basemetal ores and particularly suitable for massive sulphides.

CODE	AN	ALYTES & R	ANG	ES (%)					PRICE PER SAMPLE
	Ag	1-1500ppm	Со	0.001-20	Mn	0.005-50	S	0.05-50	
	As	0.005-30	Cu	0.001-40	Мо	0.001-10	Sb	0.005-100	
ME-ICPORE	Bi	0.005-30	Fe	0.01-100	Ni	0.001-30	TI	0.005-1	€25.45
	Са	0.01-50	Hg	8-10000ppm	Р	0.01-20	Zn	0.002-100	
	Cd	0.001-10	Mg	0.01-50	Pb	0.005-30			



# Sodium Peroxide Fusion & ICP-AES

Na<sub>2</sub>O<sub>2</sub> fusions are used for sulphides, arsenides, chromite, rutile, ilmenite and titanite. This selection is designed for nickel sulphides, but elements are also available individually.

CODE	A۱	NALYTES & R	AN	GES (%)					PRICE PE	R SAMPLE
	Al	0.01-50	Cr	0.01-30	Mg	0.01-30	S	0.01-60	€38.55	full package
ME-ICP81	As	0.01-10	Cu	0.002-30	Mn	0.01-50	Si	0.1-50	or €12.60	
0.2g sample	Са	0.05-50	Fe	0.05-70	Ni	0.002-30	Ti	0.01-30	+ €2.55	/element
	Со	0.002-30	K	0.1-30	Pb	0.01-30	Zn	0.002-30		

# Oxidising Fusion & XRF Finish

Samples are analysed by XRF following a lithium borate fusion with the addition of strong oxidising agents to decompose sulphide-rich ores.

Other elements are available to report on request. LOI may be optionally added to this method, but it is not used to normalise results.

CODE	AN	ALYTES & F	RANG	ES (%)					PRICE PER SAMPLE
	Al <sub>2</sub> O <sub>3</sub>	0.01-100	Fe	0.01-75	P <sub>2</sub> O <sub>5</sub>	0.01-25	Th	0.002-5	
	As	0.01-10	HfO <sub>2</sub>	0.01-10	Pb	0.005-20	TiO <sub>2</sub>	0.01-30	
	BaO	0.01-66	K <sub>2</sub> O	0.01-6.3	Rb	0.005-5	U	0.001-5	
	Bi	0.01-5	La <sub>2</sub> O <sub>3</sub>	0.01-50	S	0.01-20	V	0.01-5.6	
ME-XRF15b*  0.5g sample	CaO	0.01-40	MgO	0.01-40	Sb	0.005-20	W	0.001-15.9	€33.05
0.0g sample	CeO <sub>2</sub>	0.01-50	Mn	0.01-30	SiO <sub>2</sub>	0.01-100	Zn	0.005-20	+ €3.50 /element
	Со	0.01-7	Мо	0.005-2	Sn	0.005-20	Zr	0.01-20	
	Cr	0.01-10	Nb	0.005-20	Sr	0.01-5			
	Cu	0.005-20	Ni	0.005-20	Ta	0.002-16.4			
OA-GRA05x		1 '.' 44		Furnace or Th	nermo	gravimetric Ar	nalysei	(TGA).	€6.70
ME-GRA05	Loss	on Ignition**		1g sample			+ €4.05 /temperature		

<sup>\*</sup>Na is not reportable due to the oxidising flux used in sample preparation. \*\*LOI is required as part of the ME-XPE15h method

# Base Metal Concentrates By XRF

Samples are analysed by XRF following a lithium borate fusion with the addition of strong oxidising agents to decompose sulphide concentrates.

Other elements are available to report on request. LOI may be optionally added to this method, but it is not used to normalise results.

CODE	AN	ALYTES & RANG	ES (%	5)			PRICE P	ER SAMPLE
	Al <sub>2</sub> O <sub>3</sub>	0.01-100	MgO	0.01-40	Sn	0.01-79		
	As	0.01-10	Mn	0.01-30	Та	0.01-41		
	Ва	0.01-50	Мо	0.01-60	TiO <sub>2</sub>	0.01-50		
	Bi	0.01-5	Nb	0.01-35	V	0.01-5.6		
ME-XRF15c*	CaO	0.01-40	Ni	0.01-50	WO <sub>3</sub>	0.01-100	€41.65	
0.25g sample	Со	0.01-7	Р	0.01-10	Zn	0.01-50	+ €3.50	/element
	Cr	0.01-10	Pb	0.01-32	Zr	0.01-20		
	Cu	0.01-50	S	0.01-40	Total	0.01-110		
	Fe	0.01-75	Sb	0.01-80				
	K <sub>2</sub> O	0.01-6.3	SiO <sub>2</sub>	0.01-100				
OA-GRA05x	Lanc	:+:**		Furnace or Thermog	gravim	etric Analyser (TGA).	€6.70	
ME-GRA05	LOSS	on Ignition**		1g sample			+ €4.05	/temperature

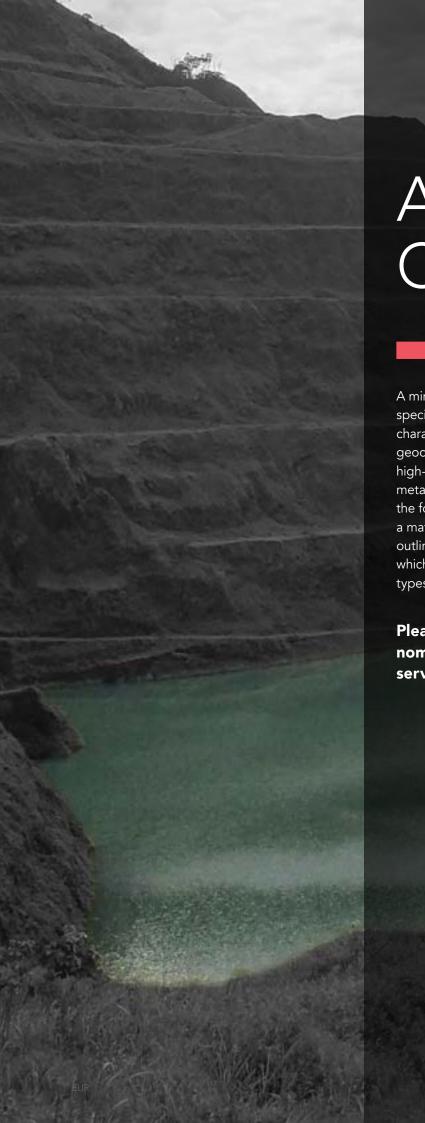
<sup>\*</sup>Na is not reportable due to the oxidising flux used in sample preparation. \*\*LOI is required as part of the MEXRF15c method.

# XRF For Resistive Minerals

Some resistive minerals, particularly those containing Sn, W, Nb or Ta, require a fusion for complete recovery. This method is only suitable for samples with <4% sulphides.

CODE	ANALYTES & RANGES (%)						PRICE PER SAMPLE
	Ва	0.009-45	Sn	0.01-60	W	0.01-50	
(+)-XRF10 2g sample	Nb	0.01-10	Та	0.01-50	Zr	0.01-50	€15.00
29 sample	Sb	0.01-50	Th	0.01-15			+ €3.85 /element

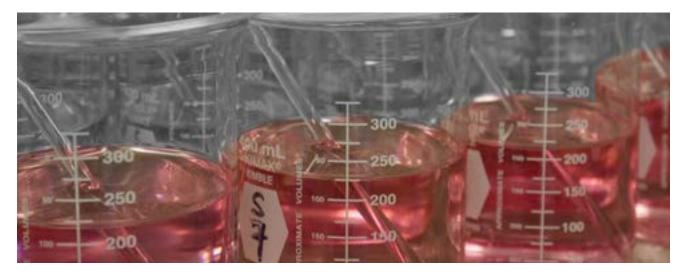
<sup>+</sup> Add element symbol as prefix to method code. NOTE: This method is suitable for elements reporting over-range by ME-MS81 $^{\text{TM}}$ 



# ARD & Concentrates

A mine in development or production needs a specialised set of analyses for mine products, and to characterise mine waste behaviour. These include geochemical methods designed for concentrates and high-grade samples; and those used to monitor process metallurgy and umpire assay of bulk concentrates. In the following section methods developed to determine a material's acid mine drainage potential are also outlined. These methods cover a range of requirements which will vary between regions and mineralisation types.

Please submit at least four times the nominal sample weight for efficient service.



# Acid-Base Accounting

Acid-base accounting (ABA), also called static testing, calculates a net neutralisation potential (NNP) representing the ability of a body of rock to produce acid rock drainage or to neutralise free acid.

The choice of package will depend on the method of determining the neutralising potential that is required by law in your region, this information can be obtained from your local regulatory agency.

# Minimum sample size for all ABA packages is 100g.

Sulphide is determined by calculation in these packages. If you would prefer sulphide determined by analysis, add A to the package code. (additional cost.)

PARAMETERS	ABA- PKG01(M/S)	ABA- PKG04(M/S)	ABA- PKG05(M/S/B)	ABA- PKG06E*
Net Neutralisation Potential (NNP)	√	J	V	
Maximum Potential Acidity (MPA)	√	J	V	
Neutralisation Potential (NP) & Fizz	√	J	V	
Ratio (NP : MPA)	J	√	J	
Neutralisation Potential (EN 15875 NP)				J
Acid Potential (EN 15875 AP)				J
Maximum Acid Potential (EN 15875 AP Max)				√ <b>*</b> *
Neutralisation Potential Ratio (EN 15875 NPR)				<b>√</b>
Net Neutralisation Potential (EN 15875 NNP)				<b>√</b>
Paste pH	<b>√</b>	√	<b>√</b>	
Sulphate by ICP				٧
HCI-leachable Sulphate		√	<b>√</b>	
Total Sulphate (Carbonate Leach)			<b>√</b>	
Sulphide (calculated)		√	<b>√</b>	٧
Sulphide (analysed)	√**	√**	√**	
Total Sulphur	J	√	V	٧
Inorganic Carbon (CO2)		√	<b>√</b>	
Inorganic Carbon (calculated)				٧
Organic Carbon				٧
Total Carbon				٧
Sobek Method	J	J	√	
Modified Sobek (M) Option	<b>√</b>	V	√	
Siderite Correction (S) Option	<b>√</b>	J	<b>√</b>	
MEND Method (B) Option			<b>√</b>	
EN 15875 Method Option				<b>√</b>

<sup>\*</sup> meets EU regulations. \*\* optional parameter. See client services for pricing.

# Net Acid Generation

NAG provides a quantitative estimation of the acid that can be generated by mine waste.

CODE	DESCRIPTION	PRICE PER SAMPLE
OA-VOL11	Net Acid Generation. Hydrogen peroxide is used to rapidly oxidise sulphides. NAG is reported in kg $\rm H_2SO_4/tonne$ at pH 4.5 and pH 7.0. <b>2.5g sample</b>	€125.00

# **Humidity Cells &** Metal Leaching

Tests to quantify metal leaching from mine waste under meteoric conditions can range from simple shake flask analysis to long term column leaches. Many analytical options are possible on the leaches; prices will vary based on analytical package requested.

CODE	DESCRIPTION	PRICE PER SAMPLE
OA-HCTSET	Humidity cell set-up and maintenance fees.	
OA-HCT01	Periodic analysis of humidity cell leachate.  Many instrument finishes, particle sizes and sample weights are available; please enquire.	By Quotation

# Various Elements in Concentrates

All control assays are overseen by experienced certified assayers and analysed in duplicate at a minimum to assure quality. Umpire assays are also available - please enquire.

Precious metals in concentrates and bullion are found in the Precious Metals section.

CODE	AN.	ALYTES & RANGES (%)	DESCRIPTION	PRICE PER SAMPLE
(+)-CON02	Zn Cu Pb	Mo Co Ni	Appropriate digestion and titration or gravimetric finish. 4g sample	€81.05 /each
As-CON01	As	0.01%-15%	Four acid digestion and AAS finish. 1g sample	€81.05
Hg-CON01	Hg	1-10,000ppm	HCl digestion and ICP-AES finish. 1g sample	€81.05
F-CON01	F	20-20,000ppm	KOH fusion and ion selective electrode.  0.2g sample	€97.90

<sup>+</sup> Add element symbol as prefix to method code. More elements are available. Please enquire.

# High-Grade Multi-Element **Analysis**

This is a four acid multielement procedure specifically designed for major, minor and trace elements in high-grade samples and concentrates. Extra care is taken with senior staff reviewing the results in detail.

Aqua regia/ICP-MS and oxidising fusion/XRF options are also available.

CODE	AN	ALYTES & R	ANG	GES (ppm)					PRICE PER SAMPLE
	Ag	0.1-1,000	Fe	0.02%-100%	Ni	2-100,000	Th	2-5,000	
	Al	0.02%-100%	Ga	0.5-5,000	Р	100-100,000	Ti	0.01%-100%	
	As	2-100,000	Ge	0.5-5,000	Pb	5-100,000	TI	0.2-5,000	
	Ва	50-100,000	Hf	1-5,000	Rb	1-5,000	U	1-10,000	
	Ве	0.5-10,000	In	0.05-2,500	Re	0.02-500	٧	5-100,000	
	Bi	0.1-100,000	Κ	0.02%-100%	S	0.05%-10%	W	1-100,000	€250.15
ME-MS61c™ 0.4g sample	Са	0.05%-100%	La	5-5,000	Sb	0.5-10,000	Υ	1-5,000	
0.49 sample	Cd	0.2-5,000	Li	2-5,000	Sc	1-10,000	Zn	20-100,000	
	Се	0.1-5,000	Mg	0.02%-100%	Se	10-10,000	Zr	5-5,000	
	Со	1-100,000	Mn	10-100,000	Sn	2-5,000			
	Cr	10-100,000	Мо	0.5-100,000	Sr	2-100,000			
	Cs	0.5-5,000	Na	0.02%-100%	Та	0.5-1,000			
	Cu	2-100,000	Nb	1-5,000	Те	0.5-5,000			

# Industrial Minerals

Industrial minerals commonly have highly refractory components requiring aggressive digestions. These methods are designed to completely dissolve the analytical sub-sample, leaving no inhomogenous residual material behind.

CODE	ORE/PRODUCT	ANALYTES	DESCRIPTION	PRICE PER SAMPLE
ME_XRF26	Cementitious Materials	Al <sub>2</sub> O <sub>3</sub> , CaO, Fe <sub>2</sub> O <sub>3</sub> , K <sub>2</sub> O, LOI, MgO, MnO, Na <sub>2</sub> O, SiO <sub>2</sub> , SO <sub>3</sub> , TiO <sub>2</sub> and LOI	Fusion, XRF <b>0.7g sample</b>	€32.10
ME_XRF26s	Chromite and Manganese Ore	Al <sub>2</sub> O <sub>3</sub> , BaO, CaO, Cr <sub>2</sub> o <sub>3</sub> Fe <sub>2</sub> O <sub>3</sub> , K <sub>2</sub> O, MgO, MnO, Na <sub>2</sub> O, P <sub>2</sub> O <sub>5</sub> , SO <sub>3</sub> , SiO <sub>2</sub> , TiO <sub>2</sub> and LOI	Fusion, XRF 0.33g sample	€54.25
ME-ICP86	Limestone, Dolomite, Magnesite, Magnesia	CaO, MgO, Al <sub>2</sub> O <sub>3</sub> , Fe <sub>2</sub> O <sub>3</sub> , SiO <sub>2</sub> , LOI	Fusion, ICP- AES 0.1g sample	€44.15

# **ALS Mineralogy**

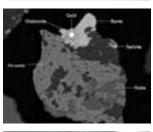
ALS Mineralogy has a market leading position in the range and capabilities of our automated mineralogy equipment, which includes the Mineral Liberation Analyser (MLA), QEMSCAN®, X-Ray Diffraction, TIMA and HyLogger™.

Quantitative mineralogical data are an essential component in a range of applications such as processing mineralogy, plant surveys, ore characterisation, precious metal and trace mineral characterisation, and geometallurgy analyses.

Access to state-of-the art technology and a highly trained technical team ensures that your requirements are met with high-quality data fit for your purpose.

Contact us to determine methods and pricing specific for your project.





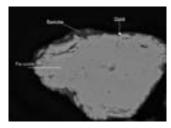


CODE	ANALYSIS	RANGE OF SERVICE
ВМА	QEMSCAN Bulk Mineral Analysis	Mineral composition, elemental deportment and assay reconciliation.
BMAL	QEMSCAN Bulk Mineral Analysis with Liberation	Mineral composition, estimate of the liberation, elemental deportment and assay reconciliation.
MIN-CORE	MLA Core Plug Analysis plus Images	Mineral list and abundances by X-Ray point counting, with elemental distributions, and calculated assay; plus high-resolution images of entire surface (both greyscale and processed). Suitable for core plugs or thin sections.
MIN- GXMAP	MLA Bulk Mineral and Textural Analysis with X-Ray Mapping	XBSE analysis with additional X-Ray mapping of similar-appearing gangue or minerals of interest to improve grain segmentation (for texturally complex or finely intergrown samples)
MIN-SPL	MLA Sparse phases - Au, Ag, PGE, U minerals etc. present at ppm to ppt levels or losses of minerals of interest to tails	Data for requested minerals only - does not include bulk mineralogy data - Mineral List and relative abundances, elemental distributions, particle size and grain size distributions, mineral liberation, locking and association data, particle image line ups, - includes high resolution photomicrographs of typical minerals of interest.
MIN-XBSE	MLA Bulk Mineral and Textural Analysis	Mineral List and abundances (to $<0.5$ Wt%), elemental distributions, particle size and grain size distributions, mineral liberation, locking and association data, grade recovery curves, particle image line ups, assay reconciliation - includes spread sheet reporting - additional reporting options available.
MIN-XMOD	MLA Bulk Mineral Analysis by X-Ray Point Counting	Mineral List and abundances (to ~0.5-1 Wt%), elemental distributions, chemical assay reconciliation - includes basic spreadsheet reporting.
PMA	QEMSCAN Particle Mineral Analysis	Mineral composition, abundance, liberation, locking, association, elemental deportment and assay reconciliation. Typically includes 4-5 size fractions.
TMS	QEMSCAN Trace Mineral Search	Trace mineral characterisation includes liberation, locking, association and size. Cost is dependent on grade and desired number of grains for analysis.
XRDQ	Quantitative XRD	Fully quantitative XRD, including the quantification of the amorphous material present.
XRDSQ	Semi-quantitative XRD	Mineral abundance, normalised over the crystalline content, excluding the quantification of amorphous material.

All prices are by quotation. Please contact ALS for more information.

# Additional reporting options are also available on request. Mineralogical data available from our range of technologies include:

- Mineral species, compositions, and abundances
- Elemental deportment
- Mineral grain and particle size distribution
- Grain size and grain texture data
- Mineral liberation including association and locking
- Mineral grade and element grade recovery
- Colour-coded particle maps and minerals line-ups
- Annotated high-resolution maps and mineral line-ups
- SEM backscatter images
- SEM particle maps
- Mineral X-Ray and wavelength spectra summary
- XRD analyses of all crystalline materials







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# Quality Management Systems

Providing exceptional quality assays to our clients is one of the cornerstones of ALS's business model. We achieve this via a global quality program that has been strategically designed to integrate quality requirements into every process from sample preparation through analysis. It is an integral part of day-to-day activities, involves all levels of ALS staff, and is monitored at top management levels. The global quality program includes interlaboratory test programs and regularly scheduled internal audits that meets all requirements of ISO/IEC 17025:2017 and ISO 9001:2015.

All ALS Geochemistry hub and many multi-purpose laboratories are accredited to ISO/IEC 17025:2017 for specific analytical procedures.

The physical sample preparation involving accredited test methods as listed on an analytical laboratory's ISO/ IEC 17025:2017 Scope of Accreditation may be performed at that location, or at off-site sample preparation laboratories that are monitored regularly for quality control and quality assurance practices. In certain instances an ISO/IEC accreditation body may allow for these off-site sample preparation facilities to be listed on the laboratory's Scope.

 Please contact us for details regarding ISO/IEC 17025:2017 accreditation and scopes of accreditation; or ISO 9001:2015 certification at individual labs.



ISO/IEC 17025:2017 Accredited Methods in North America\*



ISO/IEC 17025:2017 Accredited Methods in Romania\*



ISO/IEC 17025:2017 Accredited Methods in Turkey\*



ISO/IEC 17025:2017 Accredited Methods in Chile\*











ISO/IEC 17025:2017 Accredited Methods and ISO 9001:2015 Registration in Peru\*



ISO/IEC 17025:2017 Accredited Methods in Ireland



ISO 9001:2015 Registration in Spain\*



Quality 800 0001

ISO/IEC 17025:2017 Accredited Methods and ISO 9001:2015 Registration in Australia\*



ISO/IEC 17025:2017 Accredited Methods in Zambia\*



ISO/IEC 17025:2017 Accredited Methods in South Africa and Ghana



ISO/IEC 17025:2017 Accredited Methods in Burkina Faso\*









ISO/IEC 17025:2017 Accredited Methods and ISO 9001:2015 Registration in China\*



ISO/IEC 17025:2017 Accredited Methods in Mongolia\*



ISO/IEC 17025:2017 Accredited Methods in Kazakhstan\*



ISO/IEC 17025:2017 Accredited Methods in Russia\*

# Open Lab™ Initiative

The Open Lab™ Initiative is about enabling complete confidence in the accuracy of data produced by ALS through transparency in the laboratory process.

Through the Open Lab<sup>TM</sup> Initiative, we provide access to all of your results in perpetuity and the ability to track sample status in real time through Webtrieve<sup>TM</sup>, our on-line interface to laboratory data. Webtrieve<sup>TM</sup> also displays complete chain of custody audit trails, important QC data, and standard reference material control charts relevant to your samples. Please ask your local laboratory to have a Webtrieve<sup>TM</sup> account set up for you.

EUR | 45



# Selected Terms & Conditions

### 1. Terms and Conditions

Complete Terms and conditions of service are included with each service quotation provided to clients. The following lists some of the key terms and conditions that will be applicable to every quotation for work.

# 2. Provision of Services

- a) The Client acknowledges that it is the Client's sole responsibility to make its own assessment of the suitability for any purpose of the Services, detection limits and confidence intervals inherent in ALS's standard testing methodology, the ALS Report and its contents
- b) If the Client requires the Services to be performed by specific test method, or requires detection limits and/or confidence intervals different to those inherent in ALS's standard testing methodology, then the Client must instruct ALS of such a variation prior to ALS performing the Services.
- c) ALS may transfer samples within its laboratory network to maximise efficiencies and improve turnaround of the samples. No additional cost will be charged to the client for this service optimisation measure.

## 3. Fees and Payment

- ALS reserves the right to review prices at any time if significant changes to ALS's costs are incurred that are beyond ALS's control. Such changes may include, but are not limited to, changes in legislative requirements. Client variations to sample numbers analytes requested, turnaround required, or reporting
- b) Payment terms, subject to approved credit, are payment in full, 30 days from the date of invoice (Due Date), unless otherwise agreed in writing prior to the placement of an order or submission of samples.
- c) All prices quoted by ALS are exclusive of GST (or other value added tax if relevant) unless stated otherwise
- d) All fees due and payable after the Due Date (Outstanding Amount) will be subject to the payment of interest at a rate of 1.5% per month of the Outstanding Amount from the Due Date up to and including the date of payment, unless ALS and the Client otherwise agree
- e) The Client will indemnify ALS for any fees incurred by ALS to recover the Outstanding Amount, including any solicitor fees, or collection agency fees.

### 4. Limitation of Liability

- To the full extent permitted by law, ALS excludes all warranties, terms, conditions or undertakings (Terms), whether expressed or implied, in relation to the Services, the ALS Report, or its contents. Where any legislation implies any Terms in this Agreement that cannot be modified or excluded then, such Terms shall deem to be included. However, to the full extent permitted by law, ALS's liability to the Client for any breach of any Terms that cannot be excluded by law is limited at ALS's option to the re-performance of the Services or the refund of the fee for the Services.
- b) The Client hereby releases and indemnifies and shall continue to release and indemnify ALS, its officers, employees and agents from and against all actions, claims (actual or threatened), proceedings or demands (including any costs and expenses in defending or servicing same) which may be brought against it or them, in respect of any loss (including Consequential Loss), death, injury, illness or damage to persons or property, and whether direct or indirect and in respect of any breach of any industrial or intellectual property rights, howsoever arising out of the use of, reliance on, or benefit of, the Services or any ALS Report, except to the extent that the loss, death, injury, illness or damage to persons or property was directly caused by the negligence, willful acts or omissions of ALS or its employees.
- Notwithstanding any other provision in this Agreement, the cumulative liability of ALS under this Agreement to the Client and any third party is limited for any claim for loss or damage whatsoever, whether arising in tort or contract or any other cause of action, to the value of the Services provided by ALS to the Client.
- The Client acknowledges that during the performance of the Services, any samples supplied by, or on behalf of, the Client or parts thereof may be altered, lost, damaged or destroyed. ALS will not be liable whatsoever to the Client or any third party for any samples so altered, lost, damaged or destroyed.

### 5. Termination

ALS may suspend or terminate its obligations under this Agreement if (a) monies payable to ALS by the client are outstanding 60 days or more (unless otherwise agreed) after the date of invoice, (b) other substantial breach by the Client of their obligations under the Agreement, which breach is not remedied within 30 days of written notice from ALS requiring the breach to be remedied, (c) by giving the Client 60 days written notice of ALS's intention to terminate

- b) The Client may terminate its obligations under this Agreement in the event of a substantial breach by ALS of its obligations under the Agreement, which breach has not been remedied within 30 days of written notice from the Client to ALS requiring the breach to be
- c) If ALS, acting reasonably, suspects that the Client is insolvent or is having difficulties paying its debts as and when they become due, or the Client is insolvent, ALS may give written notice to the Client of ALS's intention to immediately suspend or terminate is obligations under this Agreement.
- d) In the event of termination, ALS is entitled to be paid for all work performed before the date of termination and for any unavoidable commitments entered into by ALS before the date of termination.

- a) Neither ALS nor the Client will disclose Confidential Information of the other party to any third party without the prior written consent of the other party, unless required by law or the rules of a relevant stock exchange
- b) ALS and the Client will only use Confidential Information of the other party for the purpose of the supply of the

# 7. Intellectual Property

- a) All ALS Intellectual Property will remain the property of
- b) ALS grants to the Client a world-wide, non-exclusive, royalty free licence to use ALS Intellectual Property for the purpose agreed to between the Client and ALS to the extent that it is needed for the benefit of the
- c) ALS Intellectual Property means all intellectual property and proprietary rights (whether registered or unregistered) owned by ALS prior to performance of the Services, developed by ALS in performance of the Services, or developed by ALS outside of, or after, performance of the Services, and without limitation includes business names, trade or service marks, any right to have information kept confidential, patents, patent applications, drawings discoveries, inventions, improvements, trade secrets technical data, formulae, databases, know-how, logo designs, design rights, copyright and similar industrial or intellectual property rights.

Please refer to the ALS Website for full Terms and

# Global Geochemistry locations





Our integrated network of over 70 laboratories around the world ensures consistent quality and dependable client service wherever we might meet you.



Our services are available through any one of the many general service laboratories listed on these pages. We also provide custom services for on-site laboratory and sample preparation facilities, as well as mobile laboratories and sample preparation installations.

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# Unknown chemical properties Post-transition metal Lanthanide Alkaline earth metal Transition metal Reactive nonmetal Alkali metal PERIODIC TABLE OF ELEMENTS

Noble gas

Metalloid

